SENTINEL HOLDING
INSTITUT

SHI-PRODUKTPASS

Produkte finden - Gebäude zertifizieren

SHI-Produktpass-Nr.:

13491-10-1010

iD Classics GD/ iD Naturals GD / iD Inspiration / Home for Future

Warengruppe: Vinyl - Designbeläge

Tarkett

Tarkett Holding GmbH
Rheinallee 13
67061 Ludwigshafen

Produktqualitäten:

- QNG Qualitätssiegel Nachhaltiges Gebäude
- DGNB NEUBAU 2023.2
- DGNB NEUBAU 2023
- DGNB NEUBAU 2018

GEPRÜFT NACHHALTIGES PRODUKT
SHI PRODUKT PASS
SENTINEL HOLDING INSTITUT
www.sentinel-holding.eu/pruefkriterien

Köttner

Helmut Köttner
Wissenschaftlicher Leiter
Freiburg, den 17.08.2026

Produkt:
iD Classics GD/ iD Naturals GD / iD Inspiration / Home for Future

SHI Produktpass-Nr.:
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Wir sind stolz darauf, dass die SHI-Datenbank, die erste und einzige Datenbank für Bauprodukte ist, die ihre umfassenden Prozesse sowie die Aktualität regelmäßig von dem unabhängigen Prüfunternehmen SGS-TÜV Saar überprüfen lässt.

SGS

SGS TÜV SAAR

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QNG - Qualitätssiegel Nachhaltiges Gebäude

Das Qualitätssiegel Nachhaltiges Gebäude, entwickelt durch das Bundesministerium für Wohnen, Stadtentwicklung und Bauwesen (BMWSB), legt Anforderungen an die ökologische, soziokulturelle und ökonomische Qualität von Gebäuden fest. Das Sentinel Holding Institut prüft Bauprodukte gemäß den QNG-Anforderungen für eine Zertifizierung und vergibt das QNG-ready Siegel. Das Einhalten des QNG-Standards ist Voraussetzung für den KfW-Förderkredit. Für bestimmte Produktgruppen hat das QNG derzeit keine spezifischen Anforderungen definiert. Diese Produkte sind als nicht bewertungsrelevant eingestuft, können jedoch in QNG-Projekten genutzt werden.

Kriterium	Pos. / Bauproduktgruppe	Betrachtete Stoffe	QNG Freigabe
3.1.3 Schadstoffvermeidung in Baumaterialien	2.2 Elastische Bodenbeläge – auch mehrschichtige Systeme	VOC / Emissionen / gefährliche Stoffe / Polyzyklische Aromatische Kohlenwasserstoffe (PAK) / SVHC / Schwermetalle	QNG-ready
Nachweis: Herstellererklärungen vom 06.07.2026.			

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DGNB Neubau 2023.2

Kriterium	Pos. / Relevante Bauteile / Bau-Materialien / Flächen	Betrachtete Stoffe / Aspekte	Qualitätsstufe
ENV 1.2 Risiken für die lokale Umwelt			nicht bewertungsrelevant

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DGNB Neubau 2023

Das DGNB-System (Deutsche Gesellschaft für Nachhaltiges Bauen) bewertet die Nachhaltigkeit von Gebäuden verschiedener Art. Das System ist sowohl anwendbar für private und gewerbliche Großprojekte als auch für kleinere Wohngebäude. Die Version 2023 setzt hohe Standards für ökologische, ökonomische, soziokulturelle und funktionale Aspekte während des gesamten Lebenszyklus eines Gebäudes.

Kriterium	Pos. / Relevante Bauteile / Bau-Materialien / Flächen	Betrachtete Stoffe / Aspekte	Qualitätsstufe
ENV 1.2 Risiken für die lokale Umwelt, 03.05.2024 (3. Auflage)	7 Bodenbeläge (Elastische Bodenbeläge)	VVOC, VOC, SVOC Emissionen und Gehalt an gefährlichen Stoffen	Qualitätsstufe: 3
Nachweis: Herstellererklärungen vom 06.07.2026.			

Kriterium	Bewertung
ENV 1.1 Klimaschutz und Energie (*)	Kann Gesamtbewertung positiv beeinflussen
Nachweis: ReStart Broschüre	

Kriterium	Pos. / Relevante Bauteile / Bau-Materialien / Flächen	Betrachtete Stoffe / Aspekte	Qualitätsstufe
ENV 1.2 Risiken für die lokale Umwelt, 29.05.2025 (4. Auflage)	7 Bodenbeläge in der Innenanwendung (Elastische Bodenbeläge)	VVOC, VOC, SVOC Emissionen und Gehalt an gefährlichen Stoffen	Qualitätsstufe: 3
Nachweis: Herstellererklärungen vom 06.07.2026.			

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Tarkett

DGNB Neubau 2018

Das DGNB-System (Deutsche Gesellschaft für Nachhaltiges Bauen) bewertet die Nachhaltigkeit von Gebäuden verschiedener Art. Das System ist sowohl anwendbar für private und gewerbliche Großprojekte als auch für kleinere Wohngebäude.

Kriterium	Pos. / Relevante Bauteile / Bau-Materialien / Flächen	Betrachtete Stoffe / Aspekte	Qualitätsstufe
ENV 1.2 Risiken für die lokale Umwelt	7 Bodenbeläge (Elastische Bodenbeläge)	VOC / SVOC / gefährliche Stoffe	Qualitätsstufe: 4
Nachweis: Herstellererklärungen vom 06.07.2026.			

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Produkt:
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Produktsiegel

In der Baubranche spielt die Auswahl qualitativ hochwertiger Materialien eine zentrale Rolle für die Gesundheit in Gebäuden und deren Nachhaltigkeit. Produktlabels und Zertifikate bieten Orientierung, um diesen Anforderungen gerecht zu werden. Allerdings besitzt jedes Zertifikat und Label eigene Prüfkriterien, die genau betrachtet werden sollten, um sicherzustellen, dass sie den spezifischen Bedürfnissen eines Bauvorhabens entsprechen.

EPD
INTERNATIONAL EPD SYSTEM

Das International EPD® System ist ein global anerkanntes Programm zur Erstellung und Veröffentlichung von Umweltproduktdeklarationen (EPDs). Es ermöglicht Unternehmen, die Umweltauswirkungen ihrer Produkte transparent darzustellen, basierend auf internationalen Normen wie ISO 14025 und der EN 15804 für Bauprodukte. Das System bietet eine standardisierte Methode zur Bewertung der ökologischen Performance von Produkten über ihren gesamten Lebenszyklus und fördert nachhaltiges Wirtschaften und ökologische Transparenz in verschiedenen Branchen.

GEPRÜFT NACHHALTIGES PRODUKT
QNG READY
SENTINEL HOLDING INSTITUT

Produkte mit dem QNG-ready Siegel des Sentinel Holding Instituts eignen sich für Projekte, für welche das Qualitätssiegel Nachhaltiges Gebäude (QNG) angestrebt wird. QNG-ready Produkte erfüllen die Anforderungen des QNG Anhangdokument 3.1.3 "Schadstoffvermeidung in Baumaterialien". Das KfW-Kreditprogramm Klimafreundlicher Neubau mit QNG kann eine höhere Fördersumme ermöglichen.

Produkt:
iD Classics GD/ iD Naturals GD / iD Inspiration / Home for Future

SHI Produktpass-Nr.:
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Rechtliche Hinweise

(*) Die Kriterien dieses Steckbriefs beziehen sich auf das gesamte Bauobjekt. Die Bewertung erfolgt auf der Ebene des Gebäudes. Im Rahmen einer sachgemäßen Planung und fachgerechten Installation können einzelne Produkte einen positiven Beitrag zum Gesamtergebnis der Bewertung leisten. Das Sentinel Holding Institut stützt sich einzig auf die Angaben des Herstellers.

Alle Kriterien finden Sie unter:
https://www.sentinel-holding.eu/de/Themenwelten/Pr%C3%BCfkriterien%20f%C3%BCr%20Produkte

Wir sind stolz darauf, dass die SHI-Datenbank, die erste und einzige Datenbank für Bauprodukte ist, die ihre umfassenden Prozesse sowie die Aktualität regelmäßig von dem unabhängigen Prüfunternehmen SGS-TÜV Saar überprüfen lässt.

SGS TÜV SAAR

Herausgeber

Sentinel Holding Institut GmbH
Bötzinger Str. 38
79111 Freiburg im Breisgau
Tel.: +49 761 590 481-70
info@sentinel-holding.eu
www.sentinel-holding.eu

iD Inspiration 30

Technische Daten

Klassifizierung	Normen	Produktwerte
Produktart	EN ISO 10582	Heterogener PVC Bodenbelag
Nutzungsklasse Wohnbereich	EN ISO 10874	23 starke Nutzung
Nutzungsklasse Geschäftsbereich	EN ISO 10874	31 moderate Nutzung
Technische Merkmale	**Normen**	**Produktwerte**
Gesamtstärke	EN ISO 24346	2 mm
Nutzschichtdicke	EN ISO 24340	0,30 mm
Flächengewicht	EN ISO 23997	3400 g/m²
Bindemittelgehalt	EN ISO 10582	TYPE1
Oberflächenvergütung		TEKTANIUM
Gefaste Kanten		Keine Fase
Verlegemethode		Verklebung
CE Konformitätserklärung	**Normen**	**Produktwerte**
DOP (Declaration of Performance)	EN 14041	0132-0080-DoP-2019-08
Leistungsmerkmale	**Normen**	**Produktwerte**
Dimensionsstabilität	EN ISO 23999	Durchschnittlich gemessener Wert : ≤ 0,15 % Bester gemessener Wert : ≤ 0,10 %
Schüsselung nach Wärmeeinwirkung	EN ISO 23999	≤ 2 mm
Brandverhalten (EN 13501)	EN 13501-1	Bfl-s1
Resteindruck	EN ISO 24343-1	≤ 0,05 mm
Möbelfüße	EN ISO 16581	Keine Beschädigung
Möbelfüße	EN ISO 16581	Keine Beschädigung
Stuhlrollenbeanspruchung (Typ W)	EN ISO 4918	Keine Beschädigung
Trittschallverbesserung - ΔLw	EN ISO 717-2	3 dB
Gehschall	NF S31-074	Klasse C (≤ 85 dB)
Wärmedurchlasswiderstand	EN ISO 10456	0,02 m²•K/W
Lichtechtheit	EN ISO 105-B02	≥ 6
Chemikalieneinwirkung ISO 26987	EN ISO 26987	Sehr gute Beständigkeit (excellent)
Rutschsicherheit (DIN 51130)	DIN 51130	R9 R10
Rutschsicherheit (EN 13893)	EN 13893	Klasse DS (μ ≥ 0,30)
Aufladungsspannung	EN 1815	Antistatisch (≤ 2 kV)
Warmwasser-Fußbodenheizung		Ja (maximal 27°C)
Nachhaltigkeit, Umwelt & Innenraumluftqualität	**Normen**	**Produktwerte**
Recyclingfähig		Ja - Verschnitt durch ReStart (ISO 14021)
Anteil Recycling-Material	ISO 14021	44,3 %
CO2 Fußabdruck (Cradle-to-Gate, EPD Module A1-A3)		3,41 kg CO_2e /m²
Phthalatfrei		Ja
VOC Emissionswert	EN 16516	≤ 10 µg/m³ (nach 28 Tagen)
Formaldehyd Emission		E1
Emissionskennzeichnung		A+

Abmessungen und Designs	
Planke	Planke 200 x 1200 mm - 19 Planken=4,56 m²/Pack - 55 Pack/Palette Planke 285 x 1200 mm - 13 Planken=4,45 m²/Pack - 54 Pack/Palette Planke 250 x 1500 mm - 12 Planken=4,5 m²/Pack - 56 Pack/Palette
Fliese	Fliese 50 x 50 cm - 18 Fliesen=4,5 m²/Pack - 52 Pack/Palette Fliese 333 x 666 mm - 20 Fliesen=4,44 m²/Pack - 40 Pack/Palette Fliese 500 x 1000 mm - 9 Fliesen=4,5 m²/Pack - 54 Pack/Palette
Anzahl der verfügbaren Designs	50

Synchronprägung: Authentics Dekore
Rutschfestigkeit DIN : R9/R10 je nach Prägung

TEKTANIUM™ 10 YEARS GUARANTEE COMMERCIAL USE RECYCLABLE OFFCUTS 44,3% RECYCLED CONTENT PHTHALATE FREE VOC ≤10µg/m³ OPTIMAL INDOOR AIR QUALITY MADE IN EUROPE Potential contribution to GREEN BUILDING CERTIFICATIONS EPD® MHS BY EPEA MATERIAL . HEALTH . STATEMENT floor score

Die Angaben entsprechen dem derzeitigen Stand der Technik (04/12/2024). Soweit einzelne Daten Beschaffenheitsmerkmale darstellen, können diese geändert werden, wenn die Produkteigenschaften verbessert werden bzw. gleich bleiben. Verlege-, Reinigungs- und Pflegempfehlungen von TARKETT sind zu beachten.

Tarkett

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Technische Daten

Klassifizierung	Normen	Produktwerte
Produktart	EN ISO 10582	Heterogener PVC Bodenbelag
Nutzungsklasse Wohnbereich	EN ISO 10874	23 starke Nutzung
Nutzungsklasse Geschäftsbereich	EN ISO 10874	33 starke Nutzung
Nutzungsklasse Industrie	EN ISO 10874	42 normale Nutzung
Technische Merkmale	**Normen**	**Produktwerte**
Gesamtstärke	EN ISO 24346	2,50 mm
Nutzschichtdicke	EN ISO 24340	0,55 mm
Flächengewicht	EN ISO 23997	3850 g/m²
Bindemittelgehalt	EN ISO 10582	TYPE1
Oberflächenvergütung		TEKTANIUM
Synchronprägung		Ja
Gefaste Kanten		Keine Fase 4 seitige Fugenfase
Verlegemethode		Verklebung
CE Konformitätserklärung	**Normen**	**Produktwerte**
DOP (Declaration of Performance)	EN 14041	0132-0084-DoP-2020-03
Leistungsmerkmale	**Normen**	**Produktwerte**
Dimensionsstabilität	EN ISO 23999	Durchschnittlich gemessener Wert : ≤ 0,10 %
Schüsselung nach Wärmeeinwirkung	EN ISO 23999	≤ 2 mm
Brandverhalten (EN 13501)	EN 13501-1	Bfl-s1
Resteindruck	EN ISO 24343-1	≤ 0,05 mm
Möbelfüße	EN ISO 16581	Keine Beschädigung
Möbelfüße	EN ISO 16581	Keine Beschädigung
Stuhlrollenbeanspruchung (Typ W)	EN ISO 4918	Keine Beschädigung
Trittschallverbesserung - ΔLw	EN ISO 717-2	3 dB
Gehschall	NF S31-074	Klasse C (≤ 85 dB)
Wärmedurchlasswiderstand	EN ISO 10456	0,02 m²•K/W
Lichtechtheit	EN ISO 105-B02	≥ 6
Chemikalieneinwirkung ISO 26987	EN ISO 26987	Sehr gute Beständigkeit (excellent)
Rutschsicherheit (DIN 51130)	DIN 51130	R9 R10
Rutschsicherheit (EN 13893)	EN 13893	Klasse DS (μ ≥ 0,30)
Aufladungsspannung	EN 1815	Antistatisch (≤ 2 kV)
Warmwasser-Fußbodenheizung		Ja (maximal 27°C)
Nachhaltigkeit, Umwelt & Innenraumluftqualität	**Normen**	**Produktwerte**
Recyclingfähig		Ja - Verschnitt durch ReStart (ISO 14021)
Anteil Recycling-Material	ISO 14021	39,5 %
CO2 Fußabdruck (Cradle-to-Gate, EPD Module A1-A3)		4,33 kg CO_2e /m²
Phthalatfrei		Ja
VOC Emissionswert	EN 16516	≤ 10 µg/m³ (nach 28 Tagen)
Formaldehyd Emission		E1
Emissionskennzeichnung		A+

Abmessungen und Designs	
Planke	Planke 200 x 1200 mm - 15 Planken=3,6 m²/Pack - 55 Pack/Palette Planke 285 x 1200 mm - 11 Planken=3,76 m²/Pack - 54 Pack/Palette Planke 250 x 1500 mm - 10 Planken=3,75 m²/Pack - 56 Pack/Palette
Fliese	Fliese 50 x 50 cm - 15 Fliesen=3,75 m²/Pack - 52 Pack/Palette Fliese 666 x 666 mm - 8 Fliesen=3,55 m²/Pack - 40 Pack/Palette Fliese 333 x 666 mm - 16 Fliesen=3,55 m²/Pack - 40 Pack/Palette Fliese 500 x 1000 mm - 7 Fliesen=3,5 m²/Pack - 54 Pack/Palette
Anzahl der verfügbaren Designs	100

- Synchronprägung: bei Authentics Designs
- Digitaldruck: bei Naturals Designs (bis 12 m² ohne Dekorwiederholung)
- Rutschsicherheit DIN 51130: R9/R10 je Oberflächenprägung
- Gefaste Kanten: Dekorabhängig mit 4-seitiger Fase oder ungefast
- Made in Europe-

Die Angaben entsprechen dem derzeitigen Stand der Technik (04/12/2024). Soweit einzelne Daten Beschaffenheitsmerkmale darstellen, können diese geändert werden, wenn die Produkteigenschaften verbessert werden bzw. gleich bleiben. Verlege-, Reinigungs- und Pflegempfehlungen von TARKETT sind zu beachten.

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Technische Daten

Klassifizierung	Normen	Produktwerte
Produktart	EN ISO 10582	Heterogener PVC Bodenbelag
Nutzungsklasse Wohnbereich	EN ISO 10874	23 starke Nutzung
Nutzungsklasse Geschäftsbereich	EN ISO 10874	34 sehr starke Nutzung
Nutzungsklasse Industrie	EN ISO 10874	43 starke Nutzung
Technische Merkmale	**Normen**	**Produktwerte**
Gesamtstärke	EN ISO 24346	2,50 mm
Nutzschichtdicke	EN ISO 24340	0,70 mm
Flächengewicht	EN ISO 23997	3950 g/m²
Bindemittelgehalt	EN ISO 10582	TYPE1
Oberflächenvergütung		TEKTANIUM
Synchronprägung		Ja
Gefaste Kanten		Keine Fase 4 seitige Fugenfase
Verlegemethode		Verklebung
CE Konformitätserklärung	**Normen**	**Produktwerte**
DOP (Declaration of Performance)	EN 14041	0132-0085-DoP-2020-03
Leistungsmerkmale	**Normen**	**Produktwerte**
Dimensionsstabilität	EN ISO 23999	Durchschnittlich gemessener Wert : ≤ 0,10 %
Schüsselung nach Wärmeeinwirkung	EN ISO 23999	≤ 2 mm
Brandverhalten (EN 13501)	EN 13501-1	Bfl-s1
Resteindruck	EN ISO 24343-1	≤ 0,05 mm
Möbelfüße	EN ISO 16581	Keine Beschädigung
Möbelfüße	EN ISO 16581	Keine Beschädigung
Stuhlrollenbeanspruchung (Typ W)	EN ISO 4918	Keine Beschädigung
Trittschallverbesserung - ΔLw	EN ISO 717-2	3 dB
Gehschall	NF S31-074	Klasse C (≤ 85 dB)
Wärmedurchlasswiderstand	EN ISO 10456	0,02 m²•K/W
Lichtechtheit	EN ISO 105-B02	≥ 6
Chemikalieneinwirkung ISO 26987	EN ISO 26987	Sehr gute Beständigkeit (excellent)
Rutschsicherheit (DIN 51130)	DIN 51130	R9 R10
Rutschsicherheit (EN 13893)	EN 13893	Klasse DS (μ ≥ 0,30)
Aufladungsspannung	EN 1815	Antistatisch (≤ 2 kV)
Warmwasser-Fußbodenheizung		Ja (maximal 27°C)
Nachhaltigkeit, Umwelt & Innenraumluftqualität	**Normen**	**Produktwerte**
Recyclingfähig		Ja - Verschnitt und gebrauchte Produkte (post use) durch ReStart (ISO 14021)
Anteil Recycling-Material	ISO 14021	35 %
CO2 Fußabdruck (Cradle-to-Gate, EPD Module A1-A3)		4,33 kg CO_2e /m²
Phthalatfrei		Ja
VOC Emissionswert	EN 16516	≤ 10 µg/m³ (nach 28 Tagen)
Formaldehyd Emission		E1
Emissionskennzeichnung		A+
Abmessungen und Designs		
Planke		Planke 200 x 1200 mm - 15 Planken=3,6 m²/Pack - 55 Pack/Palette Planke 285 x 1200 mm - 11 Planken=3,76 m²/Pack - 54 Pack/Palette Planke 250 x 1500 mm - 10 Planken=3,75 m²/Pack - 56 Pack/Palette
Fliese		Fliese 50 x 50 cm - 15 Fliesen=3,75 m²/Pack - 52 Pack/Palette Fliese 666 x 666 mm - 8 Fliesen=3,55 m²/Pack - 40 Pack/Palette Fliese 333 x 666 mm - 16 Fliesen=3,55 m²/Pack - 40 Pack/Palette Fliese 500 x 1000 mm - 7 Fliesen=3,5 m²/Pack - 54 Pack/Palette
Anzahl der verfügbaren Designs	100	

- Synchronprägung : bei Authentics Design
- Digitaldruck: bei Naturals Designs (bis 12 m² ohne Dekorwiederholung)
- Rutschsicherheit DIN 51130: R9/R10 je Oberflächenprägung
- Gefaste Kanten: Dekorabhängig mit 4-seitiger Fase oder ungefast
- Made in Europe-

Die Angaben entsprechen dem derzeitigen Stand der Technik (04/12/2024). Soweit einzelne Daten Beschaffenheitsmerkmale darstellen, können diese geändert werden, wenn die Produkteigenschaften verbessert werden bzw. gleich bleiben. Verlege-, Reinigungs- und Pflegempfehlungen von TARKETT sind zu beachten.

iD Classics Glue Down 30

Technische Daten

Klassifizierung	Normen	Produktwerte
Produktart	EN ISO 10582	Heterogener PVC Bodenbelag
Nutzungsklasse Wohnbereich	EN ISO 10874	23 starke Nutzung
Garantie Wohnbereich (Jahre)		15 Jahre
Technische Merkmale	**Normen**	**Produktwerte**
Gesamtstärke	EN ISO 24346	2 mm
Nutzschichtdicke	EN ISO 24340	0,30 mm
Flächengewicht	EN ISO 23997	3400 g/m²
Bindemittelgehalt	EN ISO 10582	Typ I
Oberflächenvergütung		TEKTANIUM
Gefaste Kanten		Keine Fase
Verlegemethode		Verklebung
CE Konformitätserklärung	**Normen**	**Produktwerte**
DOP (Declaration of Performance)	EN 14041	0132-0102-DoP-2026-04
Leistungsmerkmale	**Normen**	**Produktwerte**
Dimensionsstabilität	EN ISO 23999	≤ 0,15 %
Schüsselung nach Wärmeeinwirkung	EN ISO 23999	≤ 2 mm
Brandverhalten (EN 13501)	EN 13501-1	Bfl-s1
Resteindruck	EN ISO 24343-1	≤ 0,05 mm
Möbelfüße	EN ISO 16581	Keine Beschädigung
Stuhlrolleneignung	EN ISO 4918	Keine Beschädigung
Trittschallverbesserung - ΔLw	EN ISO 717-2	3 dB
Gehschall	NF S31-074	Klasse C (≤ 85 dB)
Wärmedurchlasswiderstand	EN ISO 10456	0,02 m²•K/W
Lichtechtheit	EN ISO 105-B02	≥ 6
Chemikalieneinwirkung ISO 26987	EN ISO 26987	Sehr gute Beständigkeit (exzellent)
Rutschsicherheit	EN 16165 Annex B	R10
Rutschsicherheit (EN 13893)	EN 13893	Klasse DS (μ ≥ 0,30)
Aufladungsspannung	EN 1815	Antistatisch (≤ 2 kV)
Warmwasser-Fußbodenheizung		Ja (maximal 27°C)
Nachhaltigkeit, Umwelt & Innenraumluftqualität	**Normen**	**Produktwerte**
Recyclingfähig durch ReStart®		Ja - Verschnitt und gebrauchte Produkte (post use) durch ReStart (ISO 14021)
Recycelter Inhalt	ISO 14021	37,7 %
Phthalatfrei		Ja
VOC Emissionswert	EN 16516	≤ 10 µg/m³ (nach 28 Tagen)
Formaldehyd Emission		E1
Emissionskennzeichnung		A+

Abmessungen und Designs	
Planke	Planke 120 x 600 mm - 62 Planken=4,46 m²/Pack - 60 Pack/Palette Planke 1200 mm x 200 mm - 19 Planken=4,56 m²/Pack - 60 Pack/Palette
Fliese	Fliese 333 x 666 mm - 20 Fliesen=4,44 m²/Pack - 56 Pack/Palette Fliese 500 x 1000 mm - 9 Fliesen=4,5 m²/Pack - 56 Pack/Palette
Anzahl der verfügbaren Designs	30

TEKTANIUM · RECYCLABLE OFFCUTS & POST-USE · PHTHALATE FREE · VOC ≤10µg/m³ OPTIMAL INDOOR AIR QUALITY · MADE IN EUROPE · Potential contribution to GREEN BUILDING CERTIFICATIONS

Die Angaben entsprechen dem derzeitigen Stand der Technik (24/06/2026). Soweit einzelne Daten Beschaffenheitsmerkmale darstellen, können diese geändert werden, wenn die Produkteigenschaften verbessert werden bzw. gleich bleiben. Verlege-, Reinigungs- und Pflegempfehlungen von TARKETT sind zu beachten.

Tarkett

iD Classics Glue Down 55

Technische Daten

Klassifizierung	Normen	Produktwerte
Produktart	EN ISO 10582	Heterogener PVC Bodenbelag
Nutzungsklasse Wohnbereich	EN ISO 10874	23 starke Nutzung
Garantie Wohnbereich (Jahre)		20 Jahre
Technische Merkmale	**Normen**	**Produktwerte**
Gesamtstärke	EN ISO 24346	2,50 mm
Nutzschichtdicke	EN ISO 24340	0,55 mm
Flächengewicht	EN ISO 23997	3850 g/m²
Bindemittelgehalt	EN ISO 10582	Typ I
Oberflächenvergütung		TEKTANIUM
Synchronprägung		Ja
Gefaste Kanten		Keine Fase 4 seitige Fase
Verlegemethode		Verklebung
CE Konformitätserklärung	**Normen**	**Produktwerte**
DOP (Declaration of Performance)	EN 14041	0132-0103-DoP-2026-04
Leistungsmerkmale	**Normen**	**Produktwerte**
Dimensionsstabilität	EN ISO 23999	≤ 0,10 %
Schüsselung nach Wärmeeinwirkung	EN ISO 23999	≤ 2 mm
Brandverhalten (EN 13501)	EN 13501-1	Bfl-s1
Resteindruck	EN ISO 24343-1	≤ 0,05 mm
Möbelfüße	EN ISO 16581	Keine Beschädigung
Stuhlrolleneignung	EN ISO 4918	Keine Beschädigung
Trittschallverbesserung - ΔLw	EN ISO 717-2	3 dB
Gehschall	NF S31-074	Klasse C (≤ 85 dB)
Wärmedurchlasswiderstand	EN ISO 10456	0,02 m²•K/W
Lichtechtheit	EN ISO 105-B02	≥ 6
Chemikalieneinwirkung ISO 26987	EN ISO 26987	Sehr gute Beständigkeit (exzellent)
Rutschsicherheit	EN 16165 Annex B	R10
Rutschsicherheit (EN 13893)	EN 13893	Klasse DS (μ ≥ 0,30)
Aufladungsspannung	EN 1815	Antistatisch (≤ 2 kV)
Warmwasser-Fußbodenheizung		Ja (maximal 27°C)
Nachhaltigkeit, Umwelt & Innenraumluftqualität	**Normen**	**Produktwerte**
Recyclingfähig durch ReStart®		Ja - Verschnitt und gebrauchte Produkte (post use) durch ReStart (ISO 14021)
Recycelter Inhalt	ISO 14021	36,1 %
Phthalatfrei		Ja
VOC Emissionswert	EN 16516	≤ 10 µg/m³ (nach 28 Tagen)
Formaldehyd Emission		E1
Emissionskennzeichnung		A+
Abmessungen und Designs		
Planke	Planke 120 x 600 mm - 50 Planken=3,6 m²/Pack - 60 Pack/Palette Planke 1200 mm x 200 mm - 15 Planken=3,6 m²/Pack - 60 Pack/Palette	
Fliese	Fliese 333 x 666 mm - 16 Fliesen=3,55 m²/Pack - 56 Pack/Palette Fliese 500 x 1000 mm - 7 Fliesen=3,5 m²/Pack - 56 Pack/Palette	
Anzahl der verfügbaren Designs	30	

TEKTANIUM · RECYCLABLE OFFCUTS & POST-USE · PHTHALATE FREE · VOC ≤10µg/m³ OPTIMAL INDOOR AIR QUALITY · MADE IN EUROPE · Potential contribution to GREEN BUILDING CERTIFICATIONS

Die Angaben entsprechen dem derzeitigen Stand der Technik (24/06/2026). Soweit einzelne Daten Beschaffenheitsmerkmale darstellen, können diese geändert werden, wenn die Produkteigenschaften verbessert werden bzw. gleich bleiben. Verlege-, Reinigungs- und Pflegempfehlungen von TARKETT sind zu beachten.

Tarkett

ID Classics Glue-Down 70

Technische Daten

Klassifizierung	Normen	Produktwerte
Produktart	EN ISO 10582	Heterogener PVC Bodenbelag
Nutzungsklasse Wohnbereich	EN ISO 10874	23 starke Nutzung
Nutzungsklasse Geschäftsbereich	EN ISO 10874	34 sehr starke Nutzung
Nutzungsklasse Industrie	EN ISO 10874	43 starke Nutzung
Garantie Objektbereich (Jahre)		10 Jahre
Garantie Wohnbereich (Jahre)		20 Jahre
Technische Merkmale	**Normen**	**Produktwerte**
Gesamtstärke	EN ISO 24346	2,50 mm
Nutzschichtdicke	EN ISO 24340	0,70 mm
Flächengewicht	EN ISO 23997	3950 g/m²
Bindemittelgehalt	EN ISO 10582	Typ I
Oberflächenvergütung		TEKTANIUM
Gefaste Kanten		Keine Fase 4 seitige Fase
Verlegemethode		Verklebung
CE Konformitätserklärung	**Normen**	**Produktwerte**
DOP (Declaration of Performance)	EN 14041	0132-0104-DoP-2026-04
Leistungsmerkmale	**Normen**	**Produktwerte**
Dimensionsstabilität	EN ISO 23999	≤ 0,10 %
Schüsselung nach Wärmeeinwirkung	EN ISO 23999	≤ 2 mm
Brandverhalten (EN 13501)	EN 13501-1	Bfl-s1
Resteindruck	EN ISO 24343-1	≤ 0,05 mm
Möbelfüße	EN ISO 16581	Keine Beschädigung
Stuhlrolleneignung	EN ISO 4918	Keine Beschädigung
Trittschallverbesserung - ΔLw	EN ISO 717-2	3 dB
Gehschall	NF S31-074	Klasse C (≤ 85 dB)
Wärmedurchlasswiderstand	EN ISO 10456	0,02 m²•K/W
Lichtechtheit	EN ISO 105-B02	≥ 6
Chemikalieneinwirkung ISO 26987	EN ISO 26987	Sehr gute Beständigkeit (exzellent)
Rutschsicherheit	EN 16165 Annex B	R10
Rutschsicherheit (EN 13893)	EN 13893	Klasse DS (μ ≥ 0,30)
Aufladungsspannung	EN 1815	Antistatisch (≤ 2 kV)
Warmwasser-Fußbodenheizung		Ja (maximal 27°C)
Nachhaltigkeit, Umwelt & Innenraumluftqualität	**Normen**	**Produktwerte**
Recyclingfähig durch ReStart®		Ja - Verschnitt und gebrauchte Produkte (post use) durch ReStart (ISO 14021)
Recycelter Inhalt	ISO 14021	34,3 %
Phthalatfrei		Ja
VOC Emissionswert	EN 16516	≤ 10 µg/m³ (nach 28 Tagen)
Formaldehyd Emission		E1
Emissionskennzeichnung		A+

Abmessungen und Designs	
Planke	Planke 120 x 600 mm - 50 Planken=3,6 m²/Pack - 60 Pack/Palette Planke 1200 mm x 200 mm - 15 Planken=3,6 m²/Pack - 60 Pack/Palette
Fliese	Fliese 333 x 666 mm - 16 Fliesen=3,55 m²/Pack - 56 Pack/Palette Fliese 500 x 1000 mm - 7 Fliesen=3,5 m²/Pack - 56 Pack/Palette
Anzahl der verfügbaren Designs	30

TEKTANIUM · RECYCLABLE OFFCUTS & POST-USE · PHTHALATE FREE · VOC ≤10 µg/m³ OPTIMAL INDOOR AIR QUALITY · MADE IN EUROPE · Potential contribution to GREEN BUILDING CERTIFICATIONS

Die Angaben entsprechen dem derzeitigen Stand der Technik (24/06/2026). Soweit einzelne Daten Beschaffenheitsmerkmale darstellen, können diese geändert werden, wenn die Produkteigenschaften verbessert werden bzw. gleich bleiben. Verlege-, Reinigungs- und Pflegempfehlungen von TARKETT sind zu beachten.

Tarkett

ID Naturals Glue-Down 55

Technische Daten

Klassifizierung	Normen	Produktwerte
Produktart	EN ISO 10582	Heterogener PVC Bodenbelag
Nutzungsklasse Wohnbereich	EN ISO 10874	23 starke Nutzung
Nutzungsklasse Geschäftsbereich	EN ISO 10874	33 starke Nutzung
Nutzungsklasse Industrie	EN ISO 10874	42 normale Nutzung
Garantie Objektbereich (Jahre)		10 Jahre
Garantie Wohnbereich (Jahre)		20 Jahre
Technische Merkmale	**Normen**	**Produktwerte**
Gesamtstärke	EN ISO 24346	2,50 mm
Nutzschichtdicke	EN ISO 24340	0,55 mm
Flächengewicht	EN ISO 23997	3850 g/m²
Bindemittelgehalt	EN ISO 10582	Typ I
Oberflächenvergütung		TEKTANIUM
Gefaste Kanten		Keine Fase 4 seitige Fase
Verlegemethode		Verklebung
CE Konformitätserklärung	**Normen**	**Produktwerte**
DOP (Declaration of Performance)	EN 14041	0132-0103-DoP-2026-04
Leistungsmerkmale	**Normen**	**Produktwerte**
Dimensionsstabilität	EN ISO 23999	≤ 0,10 %
Schüsselung nach Wärmeeinwirkung	EN ISO 23999	≤ 2 mm
Brandverhalten (EN 13501)	EN 13501-1	Bfl-s1
Resteindruck	EN ISO 24343-1	≤ 0,05 mm
Möbelfüße	EN ISO 16581	Keine Beschädigung
Stuhlrolleneignung	EN ISO 4918	Keine Beschädigung
Trittschallverbesserung - ΔLw	EN ISO 717-2	3 dB
Gehschall	NF S31-074	Klasse C (≤ 85 dB)
Wärmedurchlasswiderstand	EN ISO 10456	0,02 m²•K/W
Lichtechtheit	EN ISO 105-B02	≥ 6
Chemikalieneinwirkung ISO 26987	EN ISO 26987	Sehr gute Beständigkeit (exzellent)
Rutschsicherheit	EN 16165 Annex B	R10
Rutschsicherheit (EN 13893)	EN 13893	Klasse DS (μ ≥ 0,30)
Aufladungsspannung	EN 1815	Antistatisch (≤ 2 kV)
Warmwasser-Fußbodenheizung		Ja (maximal 27°C)
Nachhaltigkeit, Umwelt & Innenraumluftqualität	**Normen**	**Produktwerte**
Recyclingfähig durch ReStart®		Ja - Verschnitt und gebrauchte Produkte (post use) durch ReStart (ISO 14021)
Recycelter Inhalt	ISO 14021	36,1 %
Phthalatfrei		Ja
VOC Emissionswert	EN 16516	≤ 10 µg/m³ (nach 28 Tagen)
Formaldehyd Emission		E1
Emissionskennzeichnung		A+

Abmessungen und Designs	
Planke	Planke 120 x 600 mm - 50 Planken=3,6 m²/Pack - 60 Pack/Palette Planke 750 x 150 mm - 32 Planken=3,6 m²/Pack - 49 Pack/Palette Planke 1200 mm x 200 mm - 15 Planken=3,6 m²/Pack - 60 Pack/Palette Planke 250 x 1500 mm - 10 Planken=3,75 m²/Pack - 60 Pack/Palette Planke 1500 x 200 mm - 12 Planken=3,6 m²/Pack - 60 Pack/Palette
Fliese	Fliese 666 x 666 mm - 8 Fliesen=3,55 m²/Pack - 46 Pack/Palette Fliese 500 x 1000 mm - 7 Fliesen=3,5 m²/Pack - 56 Pack/Palette
Anzahl der verfügbaren Designs	35

TEKTANIUM · RECYCLABLE OFFCUTS & POST-USE · PHTHALATE FREE · VOC ≤10µg/m³ OPTIMAL INDOOR AIR QUALITY · MADE IN EUROPE · Potential contribution to GREEN BUILDING CERTIFICATIONS

Die Angaben entsprechen dem derzeitigen Stand der Technik (24/06/2026). Soweit einzelne Daten Beschaffenheitsmerkmale darstellen, können diese geändert werden, wenn die Produkteigenschaften verbessert werden bzw. gleich bleiben. Verlege-, Reinigungs- und Pflegempfehlungen von TARKETT sind zu beachten.

Tarkett

ID Naturals Glue-Down 70

Technische Daten

Klassifizierung	Normen	Produktwerte
Produktart	EN ISO 10582	Heterogener PVC Bodenbelag
Nutzungsklasse Wohnbereich	EN ISO 10874	23 starke Nutzung
Nutzungsklasse Geschäftsbereich	EN ISO 10874	34 sehr starke Nutzung
Nutzungsklasse Industrie	EN ISO 10874	43 starke Nutzung
Garantie Objektbereich (Jahre)		10 Jahre
Garantie Wohnbereich (Jahre)		20 Jahre
Technische Merkmale	**Normen**	**Produktwerte**
Gesamtstärke	EN ISO 24346	2,50 mm
Nutzschichtdicke	EN ISO 24340	0,70 mm
Flächengewicht	EN ISO 23997	3950 g/m²
Bindemittelgehalt	EN ISO 10582	Typ I
Oberflächenvergütung		TEKTANIUM
Gefaste Kanten		Keine Fase 4 seitige Fase
Verlegemethode		Verklebung
CE Konformitätserklärung	**Normen**	**Produktwerte**
DOP (Declaration of Performance)	EN 14041	0132-0104-DoP-2026-04
Leistungsmerkmale	**Normen**	**Produktwerte**
Dimensionsstabilität	EN ISO 23999	≤ 0,10 %
Schüsselung nach Wärmeeinwirkung	EN ISO 23999	≤ 2 mm
Brandverhalten (EN 13501)	EN 13501-1	Bfl-s1
Resteindruck	EN ISO 24343-1	≤ 0,05 mm
Möbelfüße	EN ISO 16581	Keine Beschädigung
Stuhlrolleneignung	EN ISO 4918	Keine Beschädigung
Trittschallverbesserung - ΔLw	EN ISO 717-2	3 dB
Gehschall	NF S31-074	Klasse C (≤ 85 dB)
Wärmedurchlasswiderstand	EN ISO 10456	0,02 m²•K/W
Lichtechtheit	EN ISO 105-B02	≥ 6
Chemikalieneinwirkung ISO 26987	EN ISO 26987	Sehr gute Beständigkeit (exzellent)
Rutschsicherheit	EN 16165 Annex B	R10
Rutschsicherheit (EN 13893)	EN 13893	Klasse DS (μ ≥ 0,30)
Aufladungsspannung	EN 1815	Antistatisch (≤ 2 kV)
Warmwasser-Fußbodenheizung		Ja (maximal 27°C)
Nachhaltigkeit, Umwelt & Innenraumluftqualität	**Normen**	**Produktwerte**
Recyclingfähig durch ReStart®		Ja - Verschnitt und gebrauchte Produkte (post use) durch ReStart (ISO 14021)
Recycelter Inhalt	ISO 14021	34,3 %
Phthalatfrei		Ja
VOC Emissionswert	EN 16516	≤ 10 µg/m³ (nach 28 Tagen)
Formaldehyd Emission		E1
Emissionskennzeichnung		A+

Abmessungen und Designs	
Planke	Planke 120 x 600 mm - 50 Planken=3,6 m²/Pack - 60 Pack/Palette Planke 750 x 150 mm - 32 Planken=3,6 m²/Pack - 49 Pack/Palette Planke 1200 mm x 200 mm - 15 Planken=3,6 m²/Pack - 60 Pack/Palette Planke 250 x 1500 mm - 10 Planken=3,75 m²/Pack - 60 Pack/Palette Planke 1500 x 200 mm - 12 Planken=3,6 m²/Pack - 60 Pack/Palette
Fliese	Fliese 666 x 666 mm - 8 Fliesen=3,55 m²/Pack - 46 Pack/Palette Fliese 500 x 1000 mm - 7 Fliesen=3,5 m²/Pack - 56 Pack/Palette
Anzahl der verfügbaren Designs	35

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Die Angaben entsprechen dem derzeitigen Stand der Technik (24/06/2026). Soweit einzelne Daten Beschaffenheitsmerkmale darstellen, können diese geändert werden, wenn die Produkteigenschaften verbessert werden bzw. gleich bleiben. Verlege-, Reinigungs- und Pflegempfehlungen von TARKETT sind zu beachten.

Tarkett

Tarkett Holding GmbH Postfach 220132 67022 Ludwigshafen

Sentinel Holding Institut GmbH
Bötzingerstraße 38
79111 Freiburg

06.07.2026

Herstellererklärung für QNG & DGNB –
Tarkett ID Classics Click Ultimate 30 / 55 / 70 & ID Naturals Click Ultimate 55 / 70

Sehr geehrte Damen und Herren,
hiermit bestätigen wir für unseren Bodenbelag (Designboden/LVT) ID Classics Click Ultimate 30 / 55 / 70 und ID Naturals Click Ultimate 55 / 70, dass dieser von Tarkett hergestellte Belag keine und damit einen Anteil von ≤ 0,1 % reproduktionstoxische Phthalate enthält. Es sind keine Blei-, Zinn- und Cadmiumstabilisatoren enthalten. Der genannte Bodenbelag enthält < 0,1 % Chlorparaffine (SCCPs + MCCPs + LCCPs) und ≤ 0,1 % SVHC.

Bei der Überprüfung der Einhaltung der REACH-Verordung, Artikel 33, berücksichtigt Tarkett die Aufnah von besonders besorgniserregenden Stoffen (SVHC) in Annex XIV - Zulassungsliste und die in Annex XVII festgelegten Bedingungen oder Beschränkungen gemäß den Anforderungen von Artikel 67 (REACH-Kandidatenliste vom 25.06.2025).
Die TVOC-Emissionen entsprechen mit ≤ 10 µg/m³ nach 28 Tagen den Anforderungen des AgBB und Blauen Engel (RAL ZU 120), beide werden deutlich übererfüllt. Neben dieser Herstellererklärung erhalten Sie den Prüfbericht, welcher den Indoor Air Comfort Platinum ausweist.

Recycling & Recyclinganteile

ID Classics Click Ultimate und ID Naturals Click Ultimate sind Teil unseres Rücknahme- und Recyclingprogrammes ReStart. Gemäß diesem nehmen wir Verschnitt und gebrauchten Bodenbelag von oben genannten Produkten zurück und recyceln diese. ID Classics Click Ultimate und ID Naturals Click Ultimate weisen bereits einen Recyclinganteil von 20 % auf.

Nachhaltige Materialgewinnung

Tarkett ist seit 2010 Mitglied des United Nation Global Compact und hat in den letzten zehn Jahren jeweils das höchste Level „Advanced“ erreicht. Zudem wurde Tarkett 2022 und 2023 mit der Gold-Medaille, in 2024 und 2025 mit der Platin-Medaille von EcoVadis innerhalb dessen ESG-Ratings ausgezeichnet. Mehr unter: https://www.tarkett-group.com/en/social-responsibility/

Für Rückfragen stehen wir Ihnen gerne zur Verfügung.

Mit freundlichen Grüßen
Tarkett Holding GmbH

Florian Ebner
General Manager D/A/CH

i.A. Swantje Kühn
Sustainability Manager D/A/CH

Tarkett Holding GmbH
Rheinallee 13 – 67061 Ludwigshafen – Postfach 220132 – 67022 Ludwigshafen
T. +49(0)621 68172 300 – F. +49(0)621 68172 4300 – info.de@tarkett.com
Commerzbank AG – BLZ 670 800 50 – Konto 833158300 – SWIFT/BIC DRESDEFF670 – IBAN DE83670800500833158300
Geschäftsführer: Edouard Robin de la Cotardiere – Florian Ebner
Amtsgericht Ludwigshafen/Rhein HRB 60424
www.tarkett.de

Tarkett Holding GmbH Postfach 220132 67022 Ludwigshafen

Sentinel Holding Institut GmbH
Bötzingerstraße 38
79111 Freiburg

06.07.2026

Herstellererklärung für QNG & DGNB –
Tarkett ID Classics GD 30 / 55 / 70 & ID Naturals GD 55 / 70

Sehr geehrte Damen und Herren,
hiermit bestätigen wir für unseren Bodenbelag (Designboden/LVT) ID Classics GD (Glue Down) 30 / 55 / 70 und ID Naturals GD (Glue Down) 55 / 70, dass dieser von Tarkett hergestellte Belag keine und damit einen Anteil von ≤ 0,1 % reproduktionstoxische Phthalate enthält. Es sind keine Blei-, Zinn- und Cadmium-stabilisatoren enthalten. Der genannte Bodenbelag enthält < 0,1 % Chlorparaffine (SCCPs + MCCPs + LCCPs) und ≤ 0,1 % SVHC.

Bei der Überprüfung der Einhaltung der REACH-Verordung, Artikel 33, berücksichtigt Tarkett die Aufnah von besonders besorgniserregenden Stoffen (SVHC) in Annex XIV - Zulassungsliste und die in Annex XVII festgelegten Bedingungen oder Beschränkungen gemäß den Anforderungen von Artikel 67 (REACH-Kandidatenliste vom 25.06.2025).
Die TVOC-Emissionen entsprechen mit ≤ 10 µg/m³ nach 28 Tagen den Anforderungen des AgBB und Blauen Engel (RAL ZU 120), beide werden deutlich übererfüllt. Neben dieser Herstellererklärung erhalten Sie den Prüfbericht, welcher den Indoor Air Comfort Platinum ausweist.

Recycling & Recyclinganteile

ID Classics GD und ID Naturals GD ist Teil unseres Rücknahme- und Recyclingprogrammes ReStart. Gemäß diesem nehmen wir Verschnitt und gebrauchten Bodenbelag von oben genannten Produkten zurück und recyceln diese. ID Classics GD und ID Naturals GD weisen bereits einen Recyclinganteil von mindestens 34 % auf.

Nachhaltige Materialgewinnung

Tarkett ist seit 2010 Mitglied des United Nation Global Compact und hat in den letzten zehn Jahren jeweils das höchste Level „Advanced“ erreicht. Zudem wurde Tarkett 2022 und 2023 mit der Gold-Medaille, in 2024 und 2025 mit der Platin-Medaille von EcoVadis innerhalb dessen ESG-Ratings ausgezeichnet. Mehr unter: https://www.tarkett-group.com/en/social-responsibility/

Für Rückfragen stehen wir Ihnen gerne zur Verfügung.

Mit freundlichen Grüßen
Tarkett Holding GmbH

Florian Ebner
General Manager D/A/CH

i.A. Swantje Kühn
Sustainability Manager D/A/CH

Tarkett Holding GmbH
Rheinallee 13 – 67061 Ludwigshafen – Postfach 220132 – 67022 Ludwigshafen
T. +49(0)621 68172 300 – F. +49(0)621 68172 4300 – info.de@tarkett.com
Commerzbank AG – BLZ 670 800 50 – Konto 833158300 – SWIFT/BIC DRESDEFF670 – IBAN DE83670800500833158300
Geschäftsführer: Edouard Robin de la Cotardiere – Florian Ebner
Amtsgericht Ludwigshafen/Rhein HRB 60424
www.tarkett.de

Tarkett Holding GmbH Postfach 220132 67022 Ludwigshafen

Sentinel Holding Institut GmbH
Bötzingerstraße 38
79111 Freiburg

06.07.2026

Herstellererklärung für QNG & DGNB – Tarkett ID Classics LL 55 & ID Naturals LL 55

Sehr geehrte Damen und Herren,
hiermit bestätigen wir für unseren Bodenbelag (Designboden/LVT) **ID Classics LL (Loose-Lay) 55** und **ID Naturals LL (Loose-Lay) 55 ,** dass dieser von Tarkett hergestellte Belag keine und damit einen Anteil von ≤ 0,1 % reproduktionstoxische Phthalate enthält. Es sind keine Blei-, Zinn- und Cadmiumstabilisatoren enthalten. Der genannte Bodenbelag enthält < 0,1 % Chlorparaffine (SCCPs + MCCPs + LCCPs) und ≤ 0,1 % SVHC.

Bei der Überprüfung der Einhaltung der REACH-Verordung, Artikel 33, berücksichtigt Tarkett die Aufnah von besonders besorgniserregenden Stoffen (SVHC) in Annex XIV - Zulassungsliste und die in Annex XVII festgelegten Bedingungen oder Beschränkungen gemäß den Anforderungen von Artikel 67 (REACH-Kandidatenliste vom 25.06.2025).
Die TVOC-Emissionen entsprechen mit ≤ 10 µg/m³ nach 28 Tagen den Anforderungen des AgBB und Blauen Engel (RAL ZU 120), beide werden deutlich übererfüllt. Neben dieser Herstellererklärung erhalten Sie den Prüfbericht, welcher den Indoor Air Comfort Platinum ausweist.

Recycling & Recyclinganteile

ID Classics Loose-Lay und ID Naturals Loose-Lay sind Teil unseres Rücknahme- und Recyclingprogrammes ReStart. Gemäß diesem nehmen wir Verschnitt und gebrauchten Bodenbelag von oben genannten Produkten zurück und recyceln diese. ID Classics Loose-Lay und ID Naturals Loose-Lay weisen bereits einen Recyclinganteil von 20 % auf.

Nachhaltige Materialgewinnung

Tarkett ist seit 2010 Mitglied des United Nation Global Compact und hat in den letzten zehn Jahren jeweils das höchste Level „Advanced" erreicht. Zudem wurde Tarkett 2022 und 2023 mit der Gold-Medaille, in 2024 und 2025 mit der Platin-Medaille von EcoVadis innerhalb dessen ESG-Ratings ausgezeichnet.
Mehr unter: https://www.tarkett-group.com/en/social-responsibility/

Für Rückfragen stehen wir Ihnen gerne zur Verfügung.

Mit freundlichen Grüßen
Tarkett Holding GmbH

Florian Ebner
General Manager D/A/CH

i.A. Swantje Kühn
Sustainability Manager D/A/CH

Tarkett Holding GmbH
Rheinallee 13 – 67061 Ludwigshafen – Postfach 220132 – 67022 Ludwigshafen
T. +49(0)621 68172 300 – F. +49(0)621 68172 4300 – info.de@tarkett.com
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Amtsgericht Ludwigshafen/Rhein HRB 60424
www.tarkett.de

Tarkett Holding GmbH Postfach 220132 67022 Ludwigshafen

Sentinel Holding Institut GmbH
Bötzingerstraße 38
79111 Freiburg

26.02.2025

Herstellererklärung für QNG & DGNB – Tarkett ID Inspiration 30 / 55 / 70

Sehr geehrte Damen und Herren,
hiermit bestätigen wir für unseren Bodenbelag (Designboden/LVT) ID Inspiration 30 / 55 / 70, dass dieser von Tarkett hergestellte Belag keine und damit einen Anteil von ≤ 0,1 % reproduktionstoxische Phthalate enthält. Es sind keine Blei-, Zinn- und Cadmiumstabilisatoren enthalten. Der genannte Bodenbelag enthält < 0,1 % Chlorparaffine (SCCPs + MCCPs + LCCPs) und ≤ 0,1 % SVHC.

Bei der Überprüfung der Einhaltung der REACH-Verordung, Artikel 33, berücksichtigt Tarkett die Aufnah von besonders besorgniserregenden Stoffen (SVHC) in Annex XIV - Zulassungsliste und die in Annex XVII festgelegten Bedingungen oder Beschränkungen gemäß den Anforderungen von Artikel 67 (REACH-Kandidatenliste vom 27.06.2024).

Die TVOC-Emissionen entsprechen mit ≤ 10 µg/m³ nach 28 Tagen den Anforderungen des AgBB und Blauen Engel (RAL ZU 120), beide werden deutlich übererfüllt. Neben dieser Herstellererklärung erhalten Sie den Prüfbericht, welcher den Indoor Air Comfort Platinum ausweist.

Recycling & Recyclinganteile

ID Inspiration ist Teil unseres Rücknahme- und Recyclingprogrammes ReStart. Gemäß diesem nehmen wir Verschnitt des genannten Bodens zurück und recyceln diesen. ID Inspiration weist bereits einen Recyclinganteil von mindestens 35 % auf.

Nachhaltige Materialgewinnung

Tarkett ist seit 2010 Mitglied des United Nation Global Compact und hat in den letzten zehn Jahren jeweils das höchste Level „Advanced“ erreicht. Zudem wurde Tarkett 2022 und 2023 mit der Gold-Medaille, in 2024 mit der Platin-Medaille von EcoVadis innerhalb dessen ESG-Ratings ausgezeichnet. Mehr unter: https://www.tarkett-group.com/en/social-responsibility/

Für Rückfragen stehen wir Ihnen gerne zur Verfügung.

Mit freundlichen Grüßen
Tarkett Holding GmbH

Florian Ebner
General Manager D/A/CH

i.A. Swantje Kühn
Sustainability Manager D/A/CH

Environmental Product Declaration

In accordance with ISO14025:2006 and EN15804:2012+A2:2019/AC:2021 for:

iD Inspiration 30

from

TARKETT

Programme:	The International EPD® System, www.environdec.com
Programme operator:	EPD International AB
EPD registration number:	EPD-IES-0002632
Publication date:	2024-07-29
Revision date	2024-05-09
Valid until:	2029-07-29

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com



General information

Programme information

Programme:	The International EPD® System
Address:	EPD International AB Box 210 60 SE-100 31 Stockholm Sweden
Website:	www.environdec.com
E-mail:	info@environdec.com

Accountabilities for PCR, LCA and independent, third-party verification
Product Category Rules (PCR)
CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product Category Rules (PCR): PCR 2019:14 version 1.3.3 and c-PCR-004 Resilient textile and laminate floor coverings (EN 16810)
PCR review was conducted by: The Technical Committee of the International EPD System. See www.environdec.com for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/contact.
Life Cycle Assessment (LCA)
LCA accountability: Juliette Pouansi & Perla Boumendil, TARKETT
Third-party verification
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via: ☒ EPD verification by individual verifier Third-party verifier: *Etienne Lees-Perasso, TIDE* Approved by: The International EPD® System
OR
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via: ☐ EPD verification by accredited certification body
OR
Independent third-party verification of the declaration and data, according to ISO 14025:2006 via: ☐ EPD verification by EPD Process Certification* *For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI.
Procedure for follow-up of data during EPD validity involves third party verifier: ☒ Yes ☐ No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

This EPD is a specific EPD.

Differences versus previous version

2024-09-05 Version 1

Editorial change: Corrections of the table of results.

Company information

Owner of the EPD: Tarkett
Contact: Myriam TRYJEFACZKA. myriam.Tryjefaczka@tarkett.comTarkett La Défense, 1 Terrasse Bellini 92400 Paris
Description of the organisation:
With an international coverage and a wide range of products, Tarkett has over 130 years of experience in providing integrated solutions for floorings to professionals and end users.
Many of the most important architectural firms in the world and building professionals have chosen Tarkett for the value of its products and for its consultation and service abilities. Therefore, Tarkett floorings and sport surfaces are present in several prestigious architectural reference points. Tarkett offers integrated solutions for floorings, able to meet the particular needs of customers. Our wide range of designs, colors and models provides an infinite series of possibilities, contributing to create a positive environment and a better quality of life for people.
Tarkett operates with the utmost respect for the environment towards the realization of eco-friendly products.
Tarkett's commitment to the environment is woven throughout its business. Cradle-to-Cradle principles are, in fact, the basis of the design and production of every solution. Particularly, the lifecycle analysis is used to continuously improve the production process, and so the products until their use stage, disposal and recycling. The commitment to the environment is also proven by the accession to the Circular Economy 100 program, where Tarkett group, with a network of companies, is working to develop a circular economy model based on the reuse of materials and preservation of natural resources. The development of products that can be reused within internal production cycles, or external ones in case of other individuals, has been an integral part of the business strategy aimed at sustainability for many years. The WCM (World Class Manufacturing) management system has been developed in 2009, and it includes the environmental pillar aimed to the elimination of losses and to the growth of process efficiency.

Product-related or management system-related certifications: : ISO 9001, ISO 14001, ISO 50001, WCM manufacturing site.
Name and location of production site(s): Clervaux (Luxembourg)

See the GPI and the PCR for other required company information.

Product information

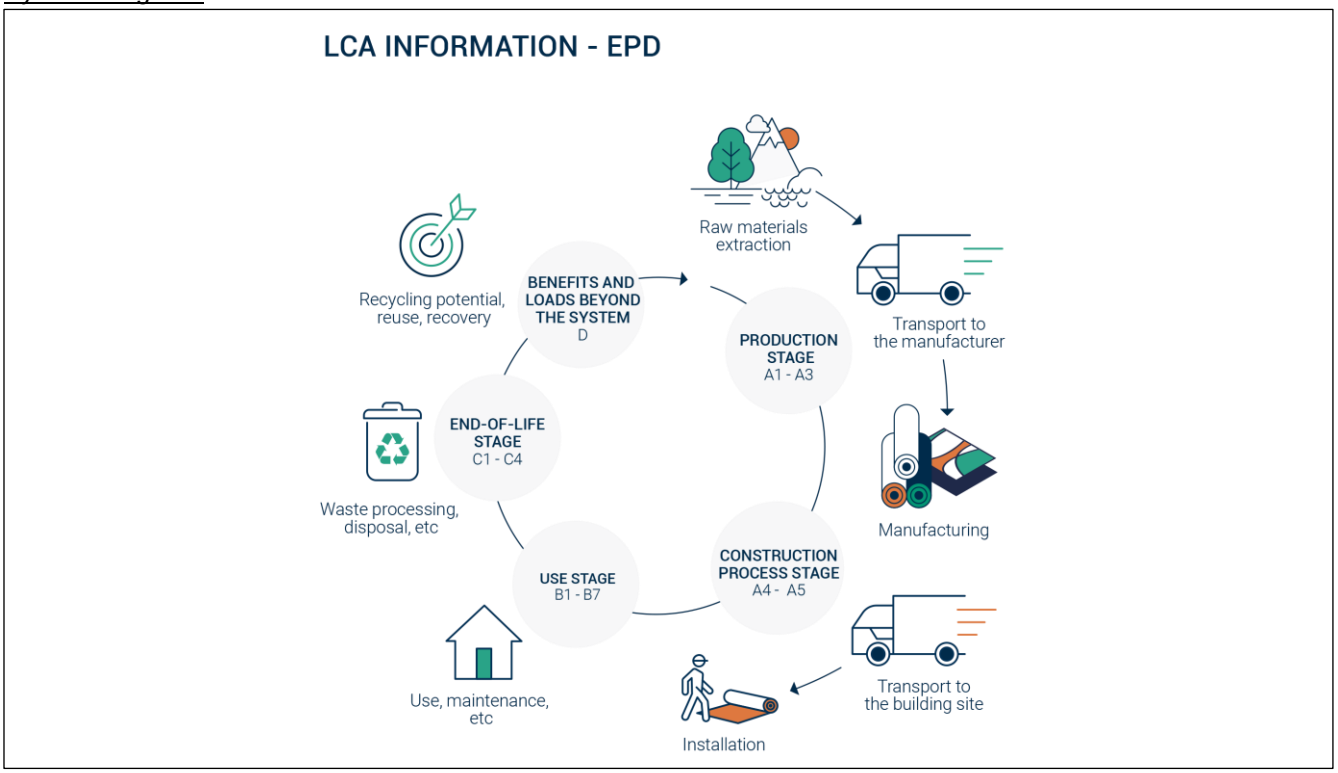
Product name: iD Inspiration 30
Product identification: Modular heterogeneous floor coverings (EN 10582 and EN ISO 10874).
Product description: iD Inspiration 30 have versatile designs and durability make it a great choice for commercial interiors with light traffic. Ideal for hotels, offices, shops and aged-care facilities, treated with our surface protection for easy maintenance and extra resistance to scuffs, scratches and stains. The service lifetime recommended by Tarkett is 25 years
UN CPC code: APE/NAF - 2223Z
Geographical scope: Modules A1-A5 as well as the use (module B) and end-of-life (module C) have been modelled to represent European technology and process coverage.

LCA information

Functional unit / declared unit: 1m^2 of floor covering with a reference service life (RSL) of 1 year for specified characteristics application and use areas according to ISO 11638 and EN ISO 10874.
Reference service life: 1 year.

Time representativeness: 2023
Database(s) and LCA software used: Ecoinvent 3.9, Simapro 9.5
Description of system boundaries: Cradle to grave and module D (A + B + C + D).

System diagram:



Cut-off criteria : The cut-off criteria used for this study follow the guidelines set out in the PCR which conform to the EN 15804-A2, as following:
- All inputs and outputs to a (unit) process are included in the calculation where the data is available.
- A maximum of 1% of the total mass per unit process may be omitted.
- A maximum of 1% of the total renewable and non-renewable energy for a unit process may be omitted.
- A maximum of 5% of the total energy usage and mass per module may be omitted.
All input and output flows have been considered, including raw materials as per the product composition provided by the manufacturer and packaging of raw materials as well as the final product. Energy and water consumptions have also been considered at 100% according to the data provided.

More information: The product is classified in accordance with EN ISO 10874, EN 685, ISO 11683 and in reference to the FCSS (Floor Covering Standard Symbols) to be installed in various areas of application, such as: healthcare, commercial, education. The area of use according to the ISO 10874 is moderate (31) for commercial classification and heavy (23) for domestic classification.

Product	Domestic Classification	Commercial Classification
iD inspiration 30	23 Heavy domestic use	31 Moderate commercial use

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	**A1**	**A2**	**A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
Modules declared	x	x	x	x	x	NA	x	NA	NA	NA	NA	NA	x	x	x	x	x
Geography	Europe	Europe	Europe	Europe	Europe		Europe						Europe	Europe	Europe	Europe	Europe
Specific data used	20%	50%	100%	100%	100%	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	0%	0%	0%	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0%	0%	0%	European average for Tarkett		-	-	-	-	-	-	-	-	-	-	-	-

Content information

Product	Thickness (mm)	Weight (kg/m^2)	Recycled content
iD Inspiration 30	2.0	3.40E+00	44,3%

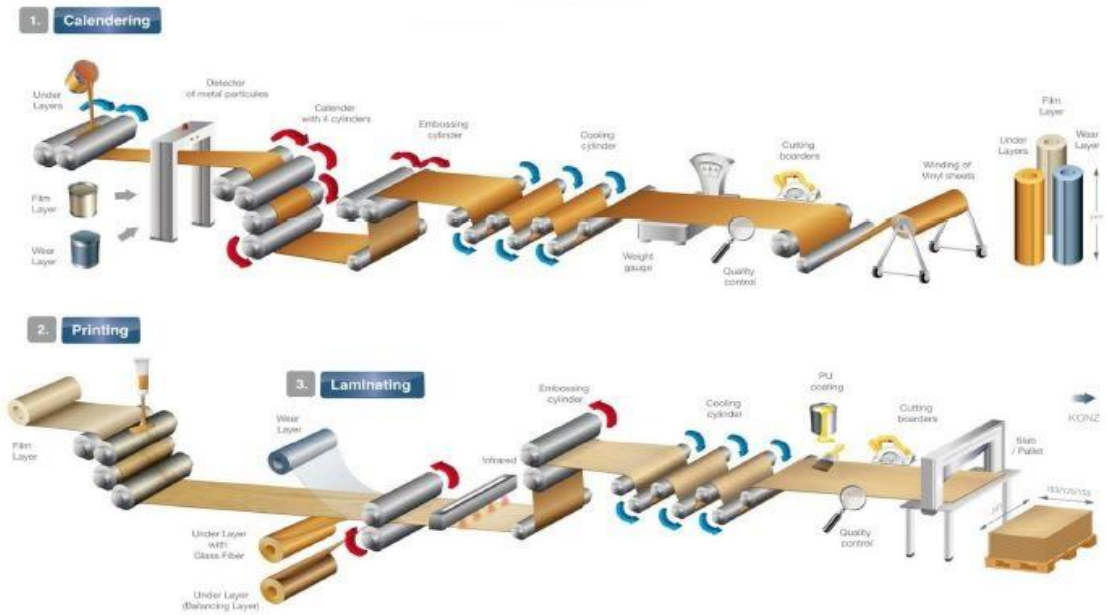
The components for the iD inspiration 30 are detailed here:

iD Inspiration 30			
Product components	**Weight, kg**	**Post-consumer material, weight-%**	**Biogenic material, weight-% and kg C/kg**
PVC Suspension	3.41E-01	0%	0%
Plasticizers	9.42E-02	0%	0%
Epoxidised soya bean oil	1.77E-02	0%	83%
Mineral fillers	5.33E-02	0%	0%
Stabilizer CaZn	1.26E-02	0%	0%
Pigments	7.65E-02	0%	0%
Surface Treatment	2.20E-02	0%	0%
Glass veil	3.50E-02	0%	0%
Titanium Dioxide	6.64E-03	0%	0%
Impact modifiers	5.46E-03	0%	0%
Calendered Underlay	2.78E+00	0%	0%
TOTAL	3.40E+00	0%	2%
Packaging materials	**Weight, kg**	**Weight-% (versus the product)**	**Weight biogenic carbon, kg C/kg**
Product Packaging Cardboard	6.65E-02	2%	-1.13
Product Packaging Paper Foil	5.76E-03	0.2%	-1.13
Product Packaging PP (Disc)	4.20E-06	0.0001%	0
Product Packaging PP (Plug)	4.20E-06	0.0001%	0
TOTAL	7.22E-02	2.2%	-0.135

Product manufacturing

Production process

The following figures show the production process of modular heterogeneous flooring :



Production waste

Waste type	Amount	Unit
Non-hazardous waste to external recycling	3.57E-01	kg/m²
Hazardous waste to external treatment	3.34E-03	kg/m²

Electricity GWP-GHG

Plant	Ecoinvent Module	% consumption	kgCO2eq/kWh
Clervaux	Electricity, high voltage {LU}| electricity, high voltage, residual mix | Cut-off, U	20,1%	1.41E-01
	Electricity, high voltage {LU}| electricity, high voltage, production mix | Cut-off, U - renewable	79,9%	1.07E-01

In the table below, here is the breakdown of all renewable source of energy used in Luxembourg :

	Ecoinvent Module	Quantity
Electricity, high voltage {LU}| electricity, high voltage, production mix | Cut-off, U - renewable	Electricity, high voltage {LU}| electricity production, hydro, pumped storage | Cut-off, U	61%
	Electricity, high voltage {LU}| electricity production, hydro, run-of-river | Cut-off, U	7%
	Electricity, high voltage {LU}| electricity production, wind, <1MW turbine, onshore | Cut-off, U	4%
	Electricity, high voltage {LU}| electricity production, wind, 1-3MW turbine, onshore | Cut-off, U	16%
	Electricity, high voltage {LU}| heat and power co-generation, wood chips, 6667 kW, state-of-the-art 2014 | Cut-off, U	11%

Health, safety and environmental aspects during production

iD inspiration 30 production site complies with the ISO 14001 Environmental Management System and the ISO 9001 Quality Management System.

Delivery and installation

Delivery

The average distribution distance between the factory and the installation site is 855 km. It has been calculated considering the average distance between European countries where Tarkett is selling the iD inspiration 30 products and the factory plant in Clervaux (Luxembourg). The distribution is made by truck.

Installation

The different parts of the flooring are cut to fit the surface to fit the surface to be covered and they are arranged together so that they can fit perfectly between them on the floor .The different parts of the flooring are glued on the subfloor then they are welded together.

Description	Amount	Unit
Acrylic adhesive	2.50E-01	kg/m²

Waste

During the installation approximately 10% of the flooring is lost as off-cuts. All flooring losses are sent to recycling. Thanks to the ReStart program. Tarkett offers to all of its customer flooring installers a free take-back system for installation off-cuts. including equipment. logistics and recycling. This analysis therefore considers a recycling scenario of the offcut.

Packaging

50 % of the packaging materials goes to incineration and 50 % goes to landfill.

Use Stage

Reference Service Life (RSL)

For this product, the stated RSL is 1 year. It should be noted, however, that the service life of a modular heteregenous polyvinylchloride floor covering may vary depending on the amount and nature of floor traffic and the type and frequency of maintenance. The manufacturer has provided this service life on the basis of his experience of flooring manufacture and supply. This RSL is applicable as long as the product use complies with that defined by ISO 14041 and ISO10874 in accordance with the product's classification. **The service lifetime recommended by Tarkett is 25 years**.

Cleaning and maintenance

Cleaning regime is based on traditional cleaning protocol integrating manual and mechanical operations. Depending on premises considered, these consumptions may vary. The considered regime fits high traffic areas. The maintenance scenario is :

- **Common maintenance: 4 cleaning / week**
- **Periodic maintenance: One cleaning/ month**
- **In depth maintenance : One cleaning/ year.**

Description	Amount	Unit
Electricity consumption	2.39E-01	kWh/year/m^2
Water consumption	5.18E+00	L/year/m^2
Detergent consumption	6.37E-02	L/year/m^2

Prevention of structural damage

To avoid excessive wear, usage should be restricted to the stated areas of application as outlined by the norm ISO 10874.

End of Life

Environmental impacts of landfilling are presented in module C. Tarkett also modeled an alternative scenario, incineration. The results can be found in page 15.

Landfilling /L
Landfilling waste is still a proheminent waste management scenario. This option is however not recommanded by Tarkett. Environmental impacts of landfilling are presented in module **C/L**.

Incineration with energy recovery /I
Incineration with energy recovery is a rising waste management method in many of the countries in wich iD Inpiration 30 is sold. While Tarkett wishes to recycle 100% of products sold, incineration with energy recovery is an alternative option if recycling is impossible. Environmental impacts of incineration with energy recovery are presented in module **C/I** in page 15

Benefits and loads beyond system boundary

Landfilling /L
Benefits accounted in this scenario exclusively come from installation offcuts recycling and are presented in **D/L**

Incineration with energy recovery /I
Benefits from installation offcuts recycling and incineration energy recovery are calculated in **D/I on** page 15

Results of the environmental performance indicators

Results per functional or declared unit in case of landfilling– iD inspiration 30																
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
GWP-total	kg CO_2 eq.	3,41E+00	5,67E-01	8,95E-01	0,00E+00	1,60E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,10E-02	0,00E+00	3,06E-01	-2,38E-01
GWP-fossil	kg CO_2 eq.	3,46E+00	5,66E-01	8,38E-01	0,00E+00	1,53E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,10E-02	0,00E+00	2,67E-01	-2,46E-01
GWP- biogenic	kg CO_2 eq.	-1,06E-01	1,81E-04	5,23E-02	0,00E+00	1,02E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	6,67E-06	0,00E+00	3,91E-02	1,01E-02
GWP- Luluc	kg CO_2 eq.	5,34E-02	2,78E-04	4,53E-03	0,00E+00	5,37E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,03E-05	0,00E+00	8,57E-06	-2,95E-03
ODP	kg CFC 11 eq.	2,70E-06	1,23E-08	3,27E-07	0,00E+00	4,15E-09	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,56E-10	0,00E+00	1,09E-09	-9,40E-08
AP	mol H^+ eq.	1,65E-02	1,83E-03	3,89E-03	0,00E+00	8,91E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	6,84E-05	0,00E+00	2,48E-04	-1,36E-03
EP-freshwater	kg P eq	1,48E-03	3,98E-05	3,12E-04	0,00E+00	1,03E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,47E-06	0,00E+00	2,55E-06	-8,76E-05
EP-freshwater	kg PO_4^{3-} eq	4,55E-03	1,22E-04	9,57E-04	0,00E+00	3,17E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,50E-06	0,00E+00	7,83E-06	-2,69E-04
EP-marine	kg N eq.	4,40E-03	6,23E-04	1,01E-03	0,00E+00	3,23E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,35E-05	0,00E+00	1,45E-03	-3,85E-04
EP-terrestrial	mol N eq.	2,41E-02	6,58E-03	6,57E-03	0,00E+00	1,81E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,48E-04	0,00E+00	1,10E-03	-1,73E-03
POCP	kg NMVOC eq.	1,19E-02	2,73E-03	3,22E-03	0,00E+00	5,09E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,02E-04	0,00E+00	4,78E-04	-9,94E-04
ADP-minerals&metals*	kg Sb eq.	5,24E-05	1,87E-06	1,05E-05	0,00E+00	8,98E-07	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	6,90E-08	0,00E+00	7,66E-08	-5,57E-06
ADP-fossil*	MJ	7,82E+01	8,04E+00	1,88E+01	0,00E+00	3,32E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,97E-01	0,00E+00	8,63E-01	-6,36E+00
WDP	m^3	3,51E+00	3,33E-02	7,94E-01	0,00E+00	3,94E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,23E-03	0,00E+00	3,89E-03	-3,81E-01
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption															

**Disclaimer : The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.*

Environmental Information

Potential environmental impact in case of landfilling at End-of-use

Results per functional or declared unit in case of landfilling– iD inspiration 30															
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
PERE	MJ	1,22E+01	1,25E-01	1,75E+00	0,00E+00	7,82E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,61E-03	0,00E+00	3,67E-02	-7,25E-01
PERM	MJ	1,10E+00	0,00E+00	1,20E-01	0,00E+00	9,55E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,90E-02
PERT	MJ	1,33E+01	1,25E-01	1,86E+00	0,00E+00	8,78E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,61E-03	0,00E+00	3,67E-02	-7,44E-01
PENRE	MJ	7,84E+01	8,04E+00	1,88E+01	0,00E+00	3,32E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,97E-01	0,00E+00	8,63E-01	-6,39E+00
PENRM	MJ.	1,29E+01	0,00E+00	1,81E+00	0,00E+00	5,36E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,54E+00
PENRT	MJ	9,13E+01	8,04E+00	2,06E+01	0,00E+00	3,86E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,97E-01	0,00E+00	8,63E-01	-7,93E+00
SM	kg	1,52E+00	0,00E+00	1,57E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,79E-01
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m^3	6,21E-02	1,15E-03	1,21E-02	0,00E+00	-6,85E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,22E-05	0,00E+00	1,05E-03	-5,81E-03
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water														

Waste production and output flows in case of landfilling at End-of-use

Waste production

Results per functional or declared unit in case of landfilling– iD inspiration 30															
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
Hazardous waste disposed	kg	1,56E-01	7,68E-03	3,21E-02	0,00E+00	5,09E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,83E-04	0,00E+00	9,94E-04	-1,17E-02
Non-hazardous waste disposed	kg	1,65E+00	4,58E-01	4,67E-01	0,00E+00	6,00E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,69E-02	0,00E+00	3,72E+00	-1,32E-01
Radioactive waste disposed	kg	1,64E-04	2,62E-06	3,04E-05	0,00E+00	1,56E-05	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	9,66E-08	0,00E+00	4,82E-07	-9,00E-06

Output flows

Results per functional or declared unit in case of landfilling– iD inspiration 30																
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Material for recycling	kg	0,00E+00	0,00E+00	3,66E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	6,21E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	1,56E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

Additional indicator

Results per functional or declared unit in case of landfilling– iD inspiration 30																
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
GWP-GHG[1]	kg CO_2 eq.	3,52E+00	5,67E-01	8,42E-01	0,00E+00	1,58E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,10E-02	0,00E+00	2,67E-01	-2,49E-01

[1] GWP-GHG is the sum of GWP-Fossil and GWP-LULUC indicators

Additional environmental information – Potential impacts and flows in case of incineration.

Results per functional or declared unit in case of incineration - iD Inspiration 30						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
GWP-total	kg CO_2 eq.	0,00E+00	7,00E-02	2,55E-03	6,10E+00	-1,53E+00
GWP-fossil	kg CO_2 eq.	0,00E+00	6,99E-02	2,55E-03	6,05E+00	-1,57E+00
GWP- biogenic	kg CO_2 eq.	0,00E+00	2,22E-05	1,33E-06	4,81E-02	3,98E-02
GWP- Luluc	kg CO_2 eq.	0,00E+00	3,42E-05	7,73E-07	7,27E-04	-2,47E-03
AP	mol H^+ eq.	0,00E+00	1,52E-09	1,07E-09	1,69E-07	-2,57E-07
ODP	kgCFC11 eq	0,00E+00	2,28E-04	2,46E-05	5,55E-03	-5,85E-03
EP-freshwater	kg P eq	0,00E+00	4,89E-06	2,66E-07	3,22E-04	-5,21E-04
EP-freshwater	kg PO4 eq	0,00E+00	1,50E-05	8,18E-07	9,90E-04	-1,60E-03
EP-marine	kg N eq.	0,00E+00	7,84E-05	8,52E-06	1,69E-03	-1,07E-03
EP-terrestrial	mol N eq.	0,00E+00	8,28E-04	9,34E-05	1,54E-02	-9,27E-03
POCP	kg NMVOC eq.	0,00E+00	3,40E-04	2,71E-05	4,69E-03	-3,95E-03
ADP-minerals&metals*	kg Sb eq.	0,00E+00	2,30E-07	2,38E-08	1,69E-05	-5,19E-06
ADP-fossil*	MJ	0,00E+00	9,91E-01	7,25E-02	1,16E+01	-2,60E+01
WDP	m^3	0,00E+00	4,10E-03	3,25E-03	1,04E+01	-3,58E-01
Results per functional or declared unit in case of incineration - iD Inspiration 30						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
PERE	MJ	0,00E+00	1,54E-02	5,87E-04	1,07E+00	-2,23E+00
PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-9,72E-03
PERT	MJ	0,00E+00	1,54E-02	5,87E-04	1,07E+00	-2,24E+00
PENRE	MJ	0,00E+00	9,91E-01	7,25E-02	1,16E+01	-2,60E+01
PENRM	MJ.	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-9,52E-01
PENRT	MJ	0,00E+00	9,91E-01	7,25E-02	1,16E+01	-2,70E+01
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,45E-01
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m^3	0,00E+00	1,41E-04	7,75E-05	3,16E-01	-1,15E-02
Results per functional or declared unit in case of incineration - iD Inspiration 30						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
Hazardous waste disposed	kg	0,00E+00	9,43E-04	4,28E-05	2,00E+00	-2,53E-02
Non-hazardous waste disposed	kg	0,00E+00	5,63E-02	4,93E-01	5,25E-01	-3,09E-01
Radioactive waste disposed	kg	0,00E+00	3,22E-07	4,76E-07	2,38E-05	-6,69E-05
Results per functional or declared unit in case of incineration - iD Inspiration 30						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Material for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	2,52E+00	0,00E+00
Exported energy. electricity	MJ	0,00E+00	0,00E+00	0,00E+00	1,36E+01	0,00E+00
Exported energy. thermal	MJ	0,00E+00	0,00E+00	0,00E+00	1,02E+01	0,00E+00

References

General Programme Instructions of the International EPD® System. Version 4.0.
PCR 2019:14. and c-PCR-004 Resilient textile and laminate floor coverings (EN 16810)

EPD®

www.environdec.com

Environmental Product Declaration

In accordance with ISO14025:2006 and EN15804:2012+A2:2019/AC:2021 for:

iD Inspiration 55/70 High Traffic

from

TARKETT

Programme:	The International EPD® System, www.environdec.com
Programme operator:	EPD International AB
EPD registration number:	EPD-IES-0015797
Publication date:	2024-07-29
Revision date	2024-09-05 (version 1)
Valid until:	2029-07-29

An EPD should provide current information and may be updated if conditions change. The stated validity is therefore subject to the continued registration and publication at www.environdec.com



General information

Programme information

Programme:	The International EPD® System
Address:	EPD International AB Box 210 60 SE-100 31 Stockholm Sweden
Website:	www.environdec.com
E-mail:	info@environdec.com

Accountabilities for PCR, LCA and independent, third-party verification
Product Category Rules (PCR)
CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product Category Rules (PCR): PCR 2019:14 version 1.3.3 and c-PCR-004 Resilient textile and laminate floor coverings (EN 16810)
PCR review was conducted by: The Technical Committee of the International EPD System. See www.environdec.com for a list of members. Review chair: Claudia A. Peña, University of Concepción, Chile. The review panel may be contacted via the Secretariat www.environdec.com/contact.
Life Cycle Assessment (LCA)
LCA accountability: Juliette Pouansi & Perla Boumendil, TARKETT
Third-party verification
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via: ☒ EPD verification by individual verifier Third-party verifier: *Etienne Lees-Perasso, TIDE* Approved by: The International EPD® System
OR
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via: ☐ EPD verification by accredited certification body
OR
Independent third-party verification of the declaration and data, according to ISO 14025:2006 via: ☐ EPD verification by EPD Process Certification* *For EPD Process Certification, an accredited certification body certifies and reviews the management process and verifies EPDs published on a regular basis. For details about third-party verification procedure of the EPDs, see GPI.
Procedure for follow-up of data during EPD validity involves third party verifier: ☒ Yes ☐ No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but registered in different EPD programmes, or not compliant with EN 15804, may not be comparable. For two EPDs to be comparable, they must be based on the same PCR (including the same version number) or be based on fully-aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have equivalent system boundaries and descriptions of data; apply equivalent data quality requirements, methods of data collection, and allocation methods; apply identical cut-off rules and impact assessment methods (including the same version of characterisation factors); have equivalent content declarations; and be valid at the time of comparison. For further information about comparability, see EN 15804 and ISO 14025.

This EPD is a specific EPD.

Differences versus previous version

2024-09-05 Version 1

Editorial change: Corrections of the table of results.

Company information

Owner of the EPD: Tarkett
Contact: Myriam TRYJEFACZKA. myriam.Tryjefaczka@tarkett.comTarkett La Défense, 1 Terrasse Bellini 92400 Paris
Description of the organisation:
With an international coverage and a wide range of products, Tarkett has over 130 years of experience in providing integrated solutions for floorings to professionals and end users.
Many of the most important architectural firms in the world and building professionals have chosen Tarkett for the value of its products and for its consultation and service abilities. Therefore, Tarkett floorings and sport surfaces are present in several prestigious architectural reference points. Tarkett offers integrated solutions for floorings, able to meet the particular needs of customers. Our wide range of designs, colors and models provides an infinite series of possibilities, contributing to create a positive environment and a better quality of life for people.
Tarkett operates with the utmost respect for the environment towards the realization of eco-friendly products.
Tarkett's commitment to the environment is woven throughout its business. Cradle-to-Cradle principles are, in fact, the basis of the design and production of every solution. Particularly, the lifecycle analysis is used to continuously improve the production process, and so the products until their use stage, disposal and recycling. The commitment to the environment is also proven by the accession to the Circular Economy 100 program, where Tarkett group, with a network of companies, is working to develop a circular economy model based on the reuse of materials and preservation of natural resources. The development of products that can be reused within internal production cycles, or external ones in case of other individuals, has been an integral part of the business strategy aimed at sustainability for many years. The WCM (World Class Manufacturing) management system has been developed in 2009, and it includes the environmental pillar aimed to the elimination of losses and to the growth of process efficiency.

Product-related or management system-related certifications: : ISO 9001, ISO 14001, ISO 50001, WCM manufacturing site.
Name and location of production site(s): Clervaux (Luxembourg)

See the GPI and the PCR for other required company information.

Product information

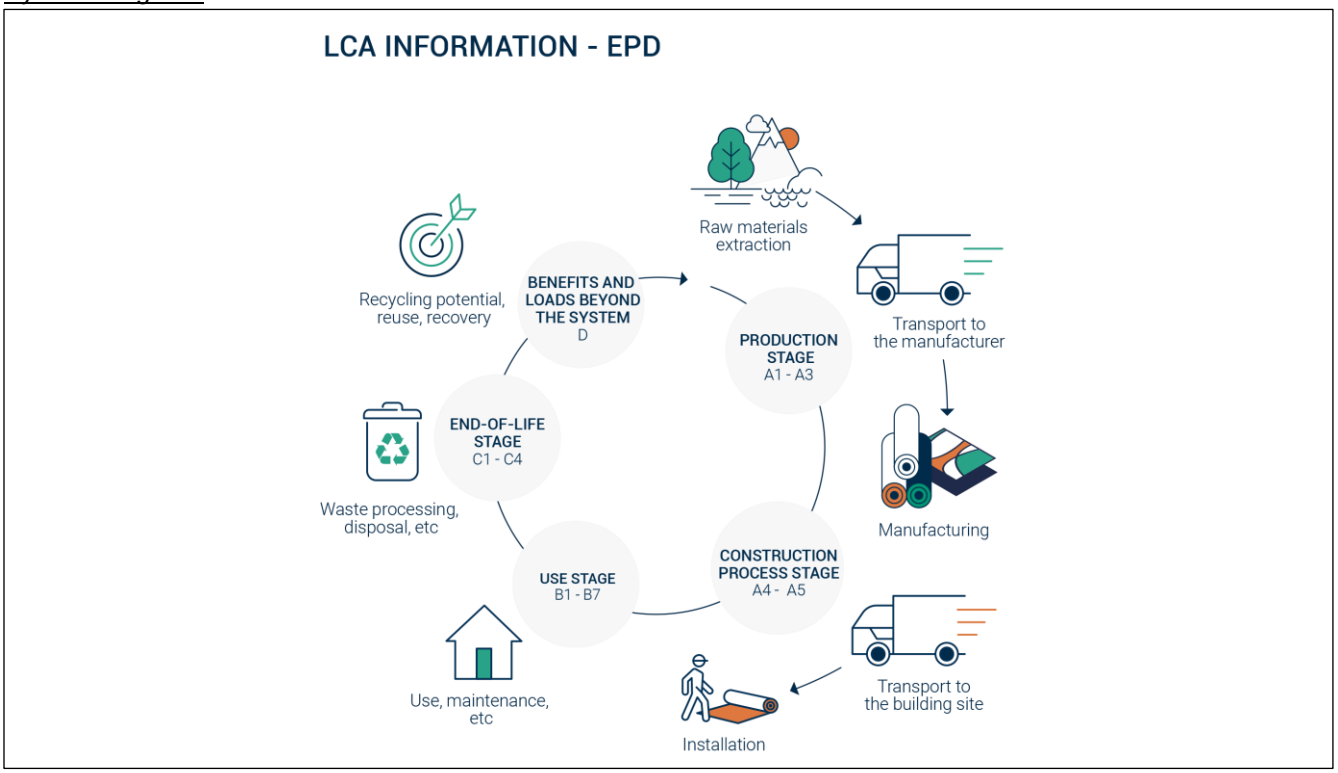
Product name: iD Inspiration 55/70 High Traffic
Product identification: Modular heterogeneous floor coverings (EN 10582 and EN ISO 10874).
Product description: iD Inspiration 55/70 HT have versatile designs and durability make it a great choice for commercial interiors with light traffic. Ideal for hotels, offices, shops and aged-care facilities, treated with our surface protection for easy maintenance and extra resistance to scuffs, scratches and stains. The service lifetime recommended by Tarkett is 25 years
UN CPC code: APE/NAF - 2223Z
Geographical scope: Modules A1-A5 as well as the use (module B) and end-of-life (module C) have been modelled to represent European technology and process coverage.

LCA information

Functional unit / declared unit: 1m^2 of floor covering with a reference service life (RSL) of 1 year for specified characteristics application and use areas according to ISO 11638 and EN ISO 10874.
Reference service life: 1 year.

Time representativeness: 2023
Database(s) and LCA software used: Ecoinvent 3.9, Simapro 9.5
Description of system boundaries: Cradle to grave and module D (A + B + C + D).

System diagram:



Cut-off criteria : The cut-off criteria used for this study follow the guidelines set out in the PCR which conform to the EN 15804-A2, as following:
- All inputs and outputs to a (unit) process are included in the calculation where the data is available.
- A maximum of 1% of the total mass per unit process may be omitted.
- A maximum of 1% of the total renewable and non-renewable energy for a unit process may be omitted.
- A maximum of 5% of the total energy usage and mass per module may be omitted.
All input and output flows have been considered, including raw materials as per the product composition provided by the manufacturer and packaging of raw materials as well as the final product. Energy and water consumptions have also been considered at 100% according to the data provided.

More information: The product is classified in accordance with EN ISO 10874, EN 685, ISO 11683 and in reference to the FCSS (Floor Covering Standard Symbols) to be installed in various areas of application, such as: healthcare, commercial, education. The area of use according to the ISO 10874 are as follows :

Product	Domestic Classification	Commercial Classification	Industrial Classification
iD inspiration 55	23 Heavy domestic use	33 Heavy commercial use	42 General industrial use
iD inspiration HT 70	23 Heavy domestic use	34 Very heavy commercial use	43 Heavy industrial use

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	**A1**	**A2**	**A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
Modules declared	x	x	x	x	x	NA	x	NA	NA	NA	NA	NA	x	x	x	x	x
Geography	Europe	Europe	Europe	Europe	Europe		Europe						Europe	Europe	Europe	Europe	Europe
Specific data used	20%	50%	100%	100%	100%	-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	0%	0%	0%	-	-	-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0%	0%	0%	European average for Tarkett		-	-	-	-	-	-	-	-	-	-	-	-

Content information

According to PCR 2019:14 v1.11. several similar products can be included in the same EPD if "differences between the mandatory impact indicators lower than ±10% (concerning A1-A3) could be presented using the impacts of a representative product". The table below presents how product are grouped.

Product	Thickness (mm)	Weight (kg/m^2)	Recycled content	Representative Product
iD inspiration 55	2.5	3.85E+00	39,5%	iD Ispiration 55/70 HT
iD Inspiration HT70	2.5	3.95E+00	35%	

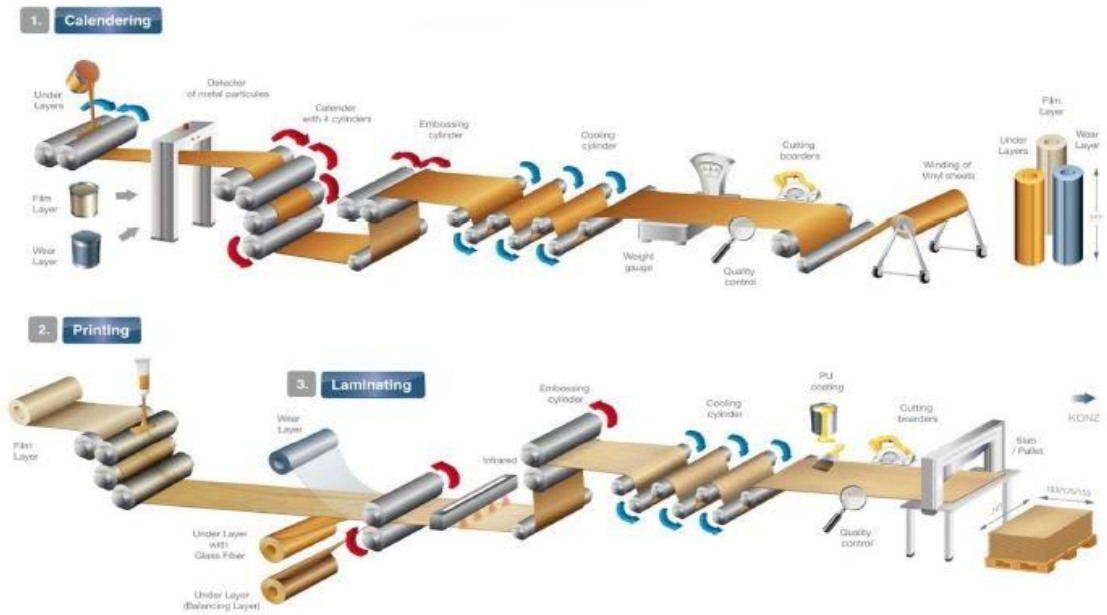
The components for the iD inspiration 55/70 HT are detailed here:

iD Inspiration 55/70 HT			
Product components	**Weight, kg**	**Post-consumer material, weight-%**	**Biogenic material, weight-% and kg C/kg**
PVC Suspension	6.39E-01	0%	0%
Plasticizers	2.04E-01	0%	0%
Epoxidised soya bean oil	3.34E-02	0%	83%
Mineral fillers	5.92E-02	0%	0%
Stabilizer CaZn	2.06E-02	0%	0%
Pigments	1.85E-02	0%	0%
Surface Treatment	7.28E-02	0%	0%
Glass veil	2.25E-02	0%	0%
Titanium Dioxide	3.50E-02	0%	0%
Impact modifiers	5.72E-03	0%	0%
Calendered Underlay	2.90E+00	0%	0%
TOTAL	3.95E+00	0%	2%
Packaging materials	**Weight, kg**	**Weight-% (versus the product)**	**Weight biogenic carbon, kg C/kg**
Product Packaging Cardboard	6.65E-02	2%	-1.13
Product Packaging Paper Foil	5.76E-03	0.2%	-1.13
Product Packaging PP (Disc)	4.20E-06	0.0001%	0
Product Packaging PP (Plug)	4.20E-06	0.0001%	0
TOTAL	7.22E-02	2.2%	-0.135

Product manufacturing

Production process

The following figures show the production process of modular heterogeneous flooring :



Production waste

Waste type	Amount	Unit
Non-hazardous waste to external recycling	3.57E-01	kg/m²
Hazardous waste to external treatment	3.34E-03	kg/m²

Electricity GWP-GHG

Plant	Ecoinvent Module	% consumption	kgCO2eq/kWh
Clervaux	Electricity, high voltage {LU}| electricity, high voltage, residual mix | Cut-off, U	20,1%	1.41E-01
	Electricity, high voltage {LU}| electricity, high voltage, production mix | Cut-off, U - renewable	79,9%	1.07E-01

In the table below, here is the breakdown of all renewable source of energy used in Luxembourg :

	Ecoinvent Module	Quantity
Electricity, high voltage {LU}| electricity, high voltage, production mix | Cut-off, U - renewable	Electricity, high voltage {LU}| electricity production, hydro, pumped storage | Cut-off, U	61%
	Electricity, high voltage {LU}| electricity production, hydro, run-of-river | Cut-off, U	7%
	Electricity, high voltage {LU}| electricity production, wind, <1MW turbine, onshore | Cut-off, U	4%
	Electricity, high voltage {LU}| electricity production, wind, 1-3MW turbine, onshore | Cut-off, U	16%
	Electricity, high voltage {LU}| heat and power co-generation, wood chips, 6667 kW, state-of-the-art 2014 | Cut-off, U	11%

Health, safety and environmental aspects during production

iD inspiration 55/70HT production site complies with the ISO 14001 Environmental Management System and the ISO 9001 Quality Management System.

Delivery and installation

Delivery

The average distribution distance between the factory and the installation site is 807 km. It has been calculated considering the average distance between European countries where Tarkett is selling the iD inspiration 55/70 products and the factory plant in Clervaux (Luxembourg). The distribution is made by truck.

Installation

The different parts of the flooring are cut to fit the surface to fit the surface to be covered and they are arranged together so that they can fit perfectly between them on the floor .The different parts of the flooring are glued on the subfloor then they are welded together.

Description	Amount	Unit
Acrylic adhesive	2.50E-01	kg/m²

Waste

During the installation approximately 10% of the flooring is lost as off-cuts. All flooring losses are sent to recycling. Thanks to the ReStart program. Tarkett offers to all of its customer flooring installers a free take-back system for installation off-cuts. including equipment. logistics and recycling. This analysis therefore considers a recycling scenario of the offcut.

Packaging

50 % of the packaging materials goes to incineration and 50 % goes to landfill.

Use Stage

Reference Service Life (RSL)

For this product, the stated RSL is 1 year. It should be noted, however, that the service life of a modular heteregenous polyvinylchloride floor covering may vary depending on the amount and nature of floor traffic and the type and frequency of maintenance. The manufacturer has provided this service life on the basis of his experience of flooring manufacture and supply. This RSL is applicable as long as the product use complies with that defined by ISO 14041 and ISO10874 in accordance with the product's classification. **The service lifetime recommended by Tarkett is 25 years**.

Cleaning and maintenance

Cleaning regime is based on traditional cleaning protocol integrating manual and mechanical operations. Depending on premises considered, these consumptions may vary. The considered regime fits high traffic areas. The maintenance scenario is :

- **Common maintenance: 4 cleaning / week**
- **Periodic maintenance: One cleaning/ month**
- **In depth maintenance : One cleaning/ year.**

Description	Amount	Unit
Electricity consumption	2.39E-01	kWh/year/m^2
Water consumption	5.18E+00	L/year/m^2
Detergent consumption	6.37E-02	L/year/m^2

Prevention of structural damage

To avoid excessive wear, usage should be restricted to the stated areas of application as outlined by the norm ISO 10874.

End of Life

Environmental impacts of landfilling are presented in module C. Tarkett also modeled an alternative scenario, incineration. The results can be found in page 15.

Landfilling /L
Landfilling waste is still a proheminent waste management scenario. This option is however not recommanded by Tarkett. Environmental impacts of landfilling are presented in module **C/L**.

Incineration with energy recovery /I
Incineration with energy recovery is a rising waste management method in many of the countries in wich iD Inpiration 55/70HT is sold. While Tarkett wishes to recycle 100% of products sold, incineration with energy recovery is an alternative option if recycling is impossible. Environmental impacts of incineration with energy recovery are presented in module **C/I** in page 15

Benefits and loads beyond system boundary

Landfilling /L
Benefits accounted in this scenario exclusively come from installation offcuts recycling and are presented in **D/L**

Incineration with energy recovery /I
Benefits from installation offcuts recycling and incineration energy recovery are calculated in **D/I on** page 15

Results of the environmental performance indicators

Results per functional or declared unit in case of landfilling– iD inspiration 55/70																
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
GWP-total	kg CO_2 eq.	4,33E+00	6,18E-01	8,99E-01	0,00E+00	1,60E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,41E-02	0,00E+00	3,81E-01	-2,35E-01
GWP-fossil	kg CO_2 eq.	4,40E+00	6,18E-01	8,39E-01	0,00E+00	1,53E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,41E-02	0,00E+00	3,06E-01	-2,46E-01
GWP- biogenic	kg CO_2 eq.	-1,42E-01	1,97E-04	5,59E-02	0,00E+00	1,02E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	7,66E-06	0,00E+00	7,51E-02	1,37E-02
GWP- Luluc	kg CO_2 eq.	6,87E-02	3,04E-04	4,53E-03	0,00E+00	5,37E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,18E-05	0,00E+00	9,85E-06	-2,95E-03
ODP	kg CFC 11 eq.	3,45E-06	1,35E-08	3,27E-07	0,00E+00	4,15E-09	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	5,24E-10	0,00E+00	1,26E-09	-9,40E-08
AP	mol H^+ eq.	2,19E-02	1,99E-03	3,89E-03	0,00E+00	8,91E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	7,86E-05	0,00E+00	2,85E-04	-1,36E-03
EP-freshwater	kg P eq	1,85E-03	4,34E-05	3,12E-04	0,00E+00	1,03E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,69E-06	0,00E+00	2,93E-06	-8,76E-05
EP-freshwater	kg PO_4^{3-} eq	5,67E-03	1,33E-04	9,57E-04	0,00E+00	3,17E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	5,18E-06	0,00E+00	9,00E-06	-2,69E-04
EP-marine	kg N eq.	6,15E-03	6,80E-04	1,02E-03	0,00E+00	3,23E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,70E-05	0,00E+00	1,67E-03	-3,85E-04
EP-terrestrial	mol N eq.	2,96E-02	7,18E-03	6,58E-03	0,00E+00	1,81E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,85E-04	0,00E+00	1,27E-03	-1,73E-03
POCP	kg NMVOC eq.	1,59E-02	2,98E-03	3,23E-03	0,00E+00	5,09E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,17E-04	0,00E+00	5,50E-04	-9,94E-04
ADP-minerals&metals*	kg Sb eq.	7,33E-05	2,04E-06	1,05E-05	0,00E+00	8,98E-07	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	7,93E-08	0,00E+00	8,80E-08	-5,57E-06
ADP-fossil*	MJ	1,04E+02	8,78E+00	1,88E+01	0,00E+00	3,32E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,42E-01	0,00E+00	9,92E-01	-6,36E+00
WDP	m^3	5,04E+00	3,64E-02	7,94E-01	0,00E+00	3,94E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,41E-03	0,00E+00	4,47E-03	-3,81E-01
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption															

**Disclaimer : The results of this environmental impact indicator shall be used with care as the uncertainties of these results are high or as there is limited experience with the indicator.*

Environmental Information

Potential environmental impact in case of landfilling at End-of-use

Results per functional or declared unit in case of landfilling– iD inspiration 55/70 HT																
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
PERE	MJ	1,60E+01	1,36E-01	1,75E+00	0,00E+00	7,82E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	5,30E-03	0,00E+00	4,22E-02	-7,25E-01
PERM	MJ	1,21E+00	0,00E+00	1,20E-01	0,00E+00	9,55E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,90E-02
PERT	MJ	1,72E+01	1,36E-01	1,87E+00	0,00E+00	8,78E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	5,30E-03	0,00E+00	4,22E-02	-7,44E-01
PENRE	MJ	1,04E+02	8,78E+00	1,88E+01	0,00E+00	3,32E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,42E-01	0,00E+00	9,92E-01	-6,39E+00
PENRM	MJ.	1,89E+01	0,00E+00	1,81E+00	0,00E+00	5,36E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,54E+00
PENRT	MJ	1,23E+02	8,78E+00	2,06E+01	0,00E+00	3,86E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,42E-01	0,00E+00	9,92E-01	-7,93E+00
SM	kg	1,57E+00	0,00E+00	1,57E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,29E-01
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m^3	8,80E-02	1,25E-03	1,21E-02	0,00E+00	-6,85E-04	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	4,85E-05	0,00E+00	1,21E-03	-5,81E-03
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water															

Waste production and output flows in case of landfilling at End-of-use

Waste production

Results per functional or declared unit in case of landfilling– iD inspiration 55/70 HT															
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
Hazardous waste disposed	kg	2,04E-01	8,38E-03	3,21E-02	0,00E+00	5,09E-03	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	3,25E-04	0,00E+00	1,14E-03	-1,17E-02
Non-hazardous waste disposed	kg	2,11E+00	5,00E-01	4,68E-01	0,00E+00	6,00E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,94E-02	0,00E+00	4,27E+00	-1,32E-01
Radioactive waste disposed	kg	2,01E-04	2,86E-06	3,04E-05	0,00E+00	1,56E-05	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,11E-07	0,00E+00	5,54E-07	-9,00E-06

Output flows

Results per functional or declared unit in case of landfilling– iD inspiration 55/70 HT																
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Material for recycling	kg	0,00E+00	0,00E+00	4,22E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	8,80E-02	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Exported energy	MJ	2,04E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00

Additional indicator

Results per functional or declared unit in case of landfilling– iD inspiration 55/70 HT																
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
GWP-GHG[1]	kg CO_2 eq.	4,47E+00	6,18E-01	8,43E-01	0,00E+00	1,58E-01	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00	2,41E-02	0,00E+00	3,06E-01	-2,49E-01

[1] GWP-GHG is the sum of GWP-Fossil and GWP-LULUC indicators

Additional environmental information – Potential impacts and flows in case of incineration.

Results per functional or declared unit in case of incineration - iD Inspiration 55/70HT						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
GWP-total	kg CO_2 eq.	0,00E+00	8,04E-02	2,66E-03	7,19E+00	-2,11E+00
GWP-fossil	kg CO_2 eq.	0,00E+00	8,03E-02	2,66E-03	7,11E+00	-2,18E+00
GWP- biogenic	kg CO_2 eq.	0,00E+00	2,55E-05	1,39E-06	8,60E-02	7,76E-02
GWP- Luluc	kg CO_2 eq.	0,00E+00	3,93E-05	8,07E-07	8,69E-04	-4,02E-03
AP	mol H^+ eq.	0,00E+00	1,75E-09	1,12E-09	1,93E-07	-3,38E-07
ODP	kgCFC11 eq	0,00E+00	2,62E-04	2,57E-05	6,41E-03	-8,17E-03
EP-freshwater	kg P eq	0,00E+00	5,62E-06	2,78E-07	3,73E-04	-7,36E-04
EP-freshwater	kg PO4 eq	0,00E+00	1,73E-05	8,54E-07	1,15E-03	-2,26E-03
EP-marine	kg N eq.	0,00E+00	9,01E-05	8,90E-06	1,94E-03	-1,53E-03
EP-terrestrial	mol N eq.	0,00E+00	9,51E-04	9,76E-05	1,78E-02	-1,29E-02
POCP	kg NMVOC eq.	0,00E+00	3,91E-04	2,83E-05	5,42E-03	-5,52E-03
ADP-minerals&metals*	kg Sb eq.	0,00E+00	2,64E-07	2,49E-08	1,86E-05	-7,35E-06
ADP-fossil*	MJ	0,00E+00	1,14E+00	7,58E-02	1,34E+01	-3,64E+01
WDP	m^3	0,00E+00	4,71E-03	3,40E-03	1,20E+01	-5,16E-01
Results per functional or declared unit in case of incineration - iD Inspiration 55/70HT						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
PERE	MJ	0,00E+00	1,77E-02	6,13E-04	1,25E+00	-3,17E+00
PERM	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,78E-02
PERT	MJ	0,00E+00	1,77E-02	6,13E-04	1,25E+00	-3,19E+00
PENRE	MJ	0,00E+00	1,14E+00	7,58E-02	1,34E+01	-3,64E+01
PENRM	MJ.	0,00E+00	0,00E+00	0,00E+00	0,00E+00	-1,40E+00
PENRT	MJ	0,00E+00	1,14E+00	7,58E-02	1,34E+01	-3,78E+01
SM	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	1,83E-01
RSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
NRSF	MJ	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
FW	m^3	0,00E+00	1,62E-04	8,09E-05	3,66E-01	-1,65E-02
Results per functional or declared unit in case of incineration - iD Inspiration 55/70HT						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
Hazardous waste disposed	kg	0,00E+00	1,08E-03	4,47E-05	2,32E+00	-3,50E-02
Non-hazardous waste disposed	kg	0,00E+00	6,47E-02	5,15E-01	6,13E-01	-4,24E-01
Radioactive waste disposed	kg	0,00E+00	3,70E-07	4,98E-07	2,63E-05	-9,35E-05
Results per functional or declared unit in case of incineration - iD Inspiration 55/70HT						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
Components for re-use	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Material for recycling	kg	0,00E+00	0,00E+00	0,00E+00	0,00E+00	0,00E+00
Materials for energy recovery	kg	0,00E+00	0,00E+00	0,00E+00	2,98E+00	0,00E+00
Exported energy. electricity	MJ	0,00E+00	0,00E+00	0,00E+00	1,60E+01	0,00E+00
Exported energy. thermal	MJ	0,00E+00	0,00E+00	0,00E+00	1,19E+01	0,00E+00

References

General Programme Instructions of the International EPD® System. Version 4.0.
PCR 2019:14. and c-PCR-004 Resilient textile and laminate floor coverings (EN 16810)

EPD®

www.environdec.com

Environmental Product Declaration

In accordance with ISO 14025:2006 and EN 15804:2012+A2:2019/AC:2021 for:
from

Tarkett – iD Classics, iD Naturals – Glue Down

Programme:	The International EPD System, www.environdec.com
Programme operator:	EPD International AB
Type of EPD:	EPD of multiple products, based on an average product
EPD registration number:	EPD-IES-032217:001
Version date:	2026-06-17
Validity date:	2031-06-17
Version history:	Original version of the EPD *An EPD may be updated or depublished if conditions change. To find the latest version of the EPD and to confirm its validity, see www.environdec.com*



GENERAL INFORMATION

Programme Information	
Programme:	The International EPD® System
Address:	EPD International AB Box 210 60 SE-100 31 Stockholm Sweden
Website:	www.environdec.com
E-mail:	support@environdec.com

Product Category Rules (PCR)
CEN standard EN 15804 serves as the Core Product Category Rules (PCR)
Product Category Rules (PCR): PCR 2019:14 version 2.0.1 Construction products. UN CPC code : 36910 APE/NAF - 2223Z
PCR review was conducted by: The Technical Committee of the International EPD System. A full list of members is available on www.environdec.com. The review panel may be contacted via support@environdec.com. Members of the Technical Committee were requested to state any potential conflict of interest with the PCR Committee, and if there were conflicts of interest they were excused from the review. Chairs of the PCR review are Rob Rouwette (chair), Noa Meron (co-chair).
c-PCR: c-PCR-004 Being updated - Resilient, textile and laminate floor coverings (EN 16810) (1.0.0)

Third-party Verification
Independent third-party verification of the declaration and data, according to ISO 14025:2006, via: ☒ **Individual EPD verification without a pre-verified LCA/EPD tool** Third-party verifier: *Etienne Lees-Perasso, TIDE* Approved by: International EPD System ☐ **Individual EPD verification with a pre-verified LCA/EPD tool** ☐ **EPD process certification* without a pre-verified LCA/EPD tool** ☐ **EPD process certification* with a pre-verified LCA/EPD tool** ☐ **Fully pre-verified EPD tool** *EPD process certification involves an accredited certification body certifying and periodically auditing the EPD process and conducting external and independent verification of EPDs that are regularly published. More information can be found in the General Programme Instructions on www.envrondec.com.
Procedure for follow-up of data during EPD validity involves third party verifier: ☒ Yes ☐ No

The EPD owner has the sole ownership, liability, and responsibility for the EPD.

EPDs within the same product category but published in different EPD programmes, may not be comparable. For two EPDs to be comparable, they shall be based on the same PCR (including the same first-digit version number) or be based on fully aligned PCRs or versions of PCRs; cover products with identical functions, technical performances and use (e.g. identical declared/functional units); have identical scope in terms of included life-cycle stages (unless the excluded life-cycle stage is demonstrated to be insignificant); apply identical impact assessment methods (including the same version of characterisation factors); and be valid at the time of comparison.
For further information about comparability, see EN 15804 and ISO 14025.

This EPD is a specific EPD, Cradle-to-grave with module D.

INFORMATION ABOUT EPD OWNER

Owner of the EPD: Tarkett

Address: Tarkett La Défense, 1 Terrasse Bellini 92400 Paris

Contact: Perla Boumendil , perla.boumendil@tarkett.com

Address and contact information of the LCA practitioner commissioned by the EPD owner, if applicable: Perla Boumendil , perla.boumendil@tarkett.com Tarkett La Défense, 1 Terrasse Bellini 92400 Paris

Description of the organisation:

With international coverage and a wide range of products, Tarkett has over 130 years of experience in providing integrated solutions for floorings to professionals and end users.
Many of the most important architectural firms in the world and building professionals have chosen Tarkett for the value of its products and for its consultation and service abilities. Therefore, Tarkett floorings and sport surfaces are present in several prestigious architectural reference points. Tarkett offers integrated solutions for flooring, able to meet the particular needs of customers. Our wide range of designs, colors and models provides an infinite series of possibilities, contributing to create a positive environment and a better quality of life for people.
Tarkett operates with the utmost respect for the environment towards the realization of eco-friendly products.
Tarkett's commitment to the environment is woven throughout its business. Cradle-to-Cradle principles are, in fact, the basis of the design and production of every solution. Particularly, the lifecycle analysis is used to continuously improve the production process, and so the products until their use stage, disposal, and recycling. The commitment to the environment is also proven by the accession to the Circular Economy 100 program, where Tarkett group, with a network of companies, is working to develop a circular economy model based on the reuse of materials and preservation of natural resources. The development of products that can be reused within internal production cycles, or external ones in case of other individuals, has been an integral part of the business strategy aimed at sustainability for many years. The WCM (World Class Manufacturing) management system has been developed in 2009, and it includes the environmental pillar aimed to the elimination of losses and to the growth of process efficiency.

Product-related or management system-related certifications: ISO 9001, ISO 14001, ISO 50001, WCM manufacturing site.

PRODUCT INFORMATION

Product name: iD Classics 30 Glue Down, iD Classics 55 Glue Down, iD Classics 70 Glue Down, iD Naturals 30 Glue Down, iD Naturals 55 Glue Down, iD Naturals 70 Glue Down

Product identification: Modular heterogeneous floor coverings (EN 10582 and EN ISO 10874).

Visual representation (e.g., an image) of the product



Figure 1 : iD Classics 30 Glue Down



Figure 2 : iD Classics 55 Glue Down



Figure 3 : iD Classics 70 Glue Down



Figure 4 : iD Naturals 30 Glue Down



Figure 5 : iD Naturals 55 Glue Down

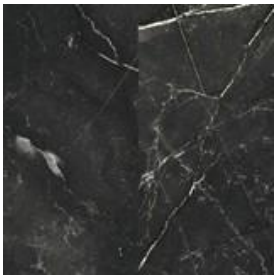


Figure 6 : iD Naturals 70 Glue Down

UN CPC code: 36910 APE/NAF – 1622Z

Product description: iD Classics & Naturals 30, 55, 70 Glue-Down is a modular heterogeneous compact resilient floor covering developed by Tarkett. The lifetime service recommended by Tarkett is 25 years. It is a part of Tarkett iD All-in-One offer.

Name and location of production site(s): Clervaux, Luxembourg

Range of application: The product is classified in accordance with EN 13845 and in reference to the FCSS (Floor Covering Standard Symbols) to be installed in various areas of application, such as: healthcare, education, commercial. The area of use according to the ISO 10874 are as follows :

Product	Domestic classification	Commercial classification	Industrial Classification
iD 30 glue down	23 Heavy domestic use	31 Moderate commercial use	-

iD 55 glue down	23 Heavy domestic use	33 Heavy commercial use	42 General industrial use
iD 70 glue down	23 Heavy domestic use	34 Very heavy commercial use	43 Heavy industrial use

CONTENT DECLARATION

Products Name	Thickness (mm)	Weight (kg/m²)	Recycled content (pre and post-consumer)	Representative product
iD Classics & Natural 30 Glue down	2.00E+00	3.40E+00	36%	Average iD Glue Down
iD Classics & Natural 55 Glue down	2.50E+00	3.85E+00	35%	
iD Classics & Natural 70 Glue down	2.50E+00	3.85E+00	32%	
Average iD Glue Down	2.41E+00	3.81E+00	35%	

According to PCR 2019:14 version 2.0.1, several products can be included in the same EPD and variations above 10% are allowed. The variation of each impact indicator results for which the variation is above 10% is declared in page 19. The products included are similar in terms of thickness and structure, which justifies the declaration of an average product. The results of this EPDs are based on an average product, weighted by sales that we will refer to as Average iD Glue Down.

The components for Average iD Glue Down are detailed below :

Product content	Mass, kg/m²	Post-consumer recycled material, mass-% of product	Biogenic material, mass-% of product	Biogenic material, kg C/m²
PVC	9.88E-01	0%	0%	0%
Plasticizers	2.50E-01	0%	0%	0%
Epoxidised soya bean oil	2.82E-02	0%	0.53%	2.03E-02
Mineral fillers	1.02E+00	0%	0%	0%
Stabilizer	1.94E-02	0%	0%	0%
Pigments	1.97E-02	0%	0%	0%
Surface Treatment	3.09E-02	0%	0%	0%
Glass veil	3.50E-02	0%	0%	0%
Additives	3.99E-03	0%	0%	0%

Secondary material	1.40E+00	2%	0%	0%
TOTAL	3.81E+00	2%	0.53%	2.03E-02

Packaging materials	Mass, kg	Mass-% (versus the product)	Biogenic material, kg C/m²
Foil Paper	6.65E-02	1.7%	2.05E-02
Cardboard	5.76E-03	0.1%	0
Disc	4.20E-06	0.0001%	0
TOTAL	7.23E-02	1.8%	2.05E-02

1 kg biogenic carbon in the product/packaging is equivalent to the uptake of 44/12 kg of CO_2.
The product does not contain any substances from the 'Candidate List of Substances of Very High Concern (SVHC) subject to authorization' under the REACH regulation

LCA INFORMATION

Functional unit 1m² of floor covering with a reference service life (RSL) of 1 year, for specified characteristics application and use areas according to ISO 10582 and EN ISO 10874.

Conversion factor to mass : 0.30 m²/kg

Reference service life: 1 year

Time representativeness: 2025

Geographical scope: Modules A1-A5 as well as the use (module B) and end-of-life (module C) have been modelled to represent European technology and process coverage.

Database(s) and LCA software used: Ecoinvent 3.11, SimaPro 9.10

Characterization factor : GWP100, EN 15804. Version: EF 3.1, February 2023

Description of system boundaries: Cradle-to-grave and module D

Expected product lifetime : 25 years

Cut-off rules : The cut-off criteria used for this study follow the guidelines set out in the PCR which conform to the EN 15804-A2, as following:

- All inputs and outputs to a (unit) process are included in the calculation where the data is available.
- A maximum of 1% of the total mass per unit process may be omitted.
- A maximum of 1% of the total renewable and non-renewable energy for a unit process may be omitted.
- A maximum of 5% of the total energy usage and mass per module may be omitted.

All input and output flows have been considered, including raw materials as per the product composition provided by the manufacturer and packaging of raw materials as well as the final product.
Energy and water consumptions have also been considered at 100% according to the data provided.

Allocations:

Allocation was applied in accordance with the requirements of EN 15804 and ISO 14044. Here is the list of allocations made:

Raw materials: Raw material inputs are directly measured per product formulation. No allocation was needed for raw material use, as each recipe is specific to the product.

Energy and water consumption: Site-specific consumption data were measured at factory level for one year, 2024. These totals were divided by the annual production output (m²/year) to allocate energy and water use to the declared unit

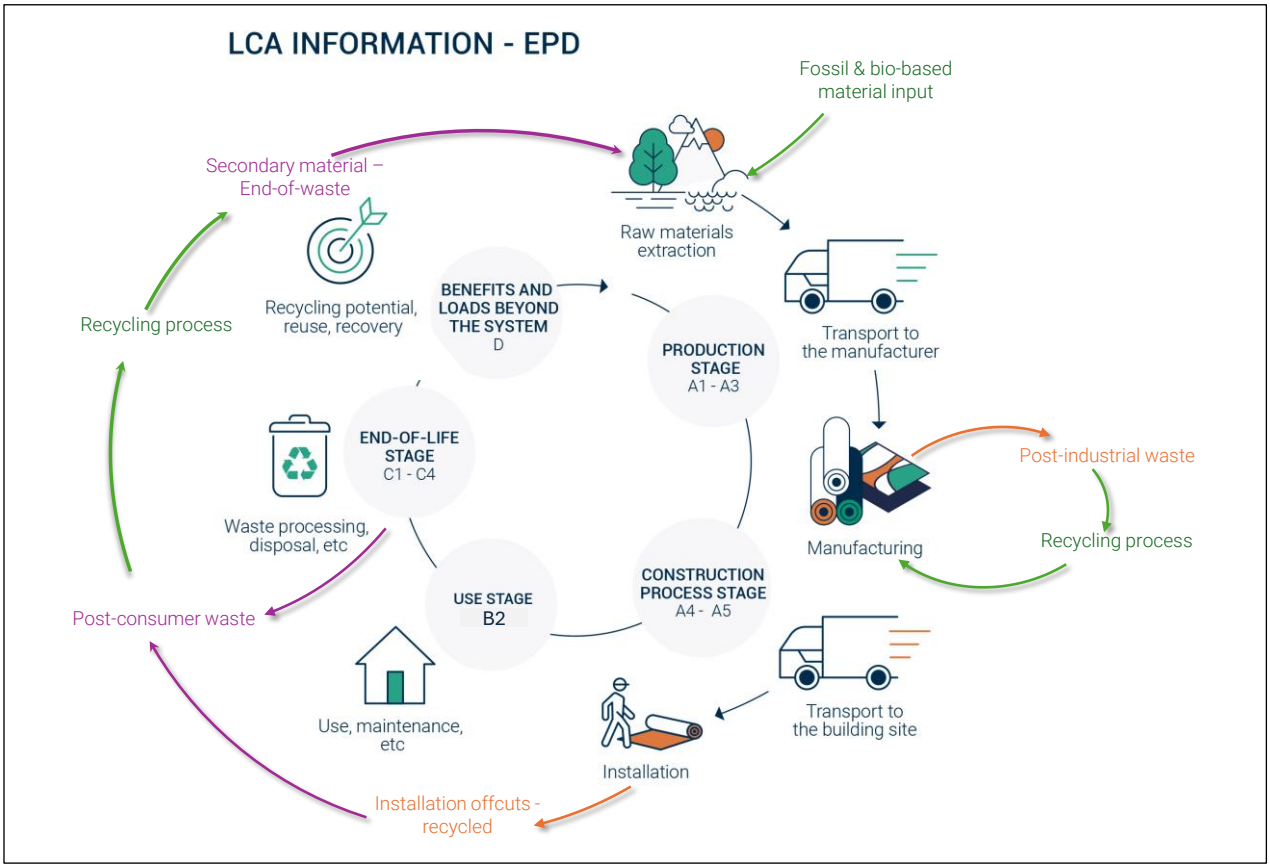
Manufacturing waste: Internal recycling of production waste (post-manufacturing scrap collected and recycled before reintroduction into the process)) remains within the system boundary and was not subject to allocation. External waste streams were allocated proportionally to the production volume.

Other flows: Emissions and auxiliary inputs directly measured per unit of production were assigned without allocation.

No economic allocation was applied, since the factory produces only products of the same category, heterogeneous PVC flooring, without co-products.

This physical allocation approach ensures a consistent distribution of energy, water, and waste flows to the functional unit.

Process flow diagram:



More information:

The results of this EPD are based on an average product weighted by sales.

Summary of the data quality assessment

A data quality assessment has been carried out in line with requirements of PCR in Section 4.6.4. Product raw material, energy consumption and transport of raw materials to the manufacturing site are all based on primary data.
The data has been collected by EPD owner on an entire year of production, the year 2024. The generic data is based on database Ecoinvent v3.11.
The data is representative of modular heterogeneous loose-lay polyvinyl floor covering in Europe. Primary data reflects production processes in French and Luxembourgish manufacturing sites.
The technology of heterogeneous glued-down polyvinyl flooring with enhance slip resistance is accurately represented in this EPD for French manufacturing sites.
The relevant life cycle stages are included, A1-A3 are based on data collected from the manufacturer, and modules A4-C are declared based on generic transport and end-of-life scenarios. Module D is declared.
The same modeling principles, cut-off criteria, and allocation rules were applied throughout the study. All data were processed using the same LCA software and conform to EN 15804+A2 and ISO 14040/14044 standards.
The total share of primary data contributing to the declared GWP-GHG results of modules A1-A3) is 17%.

Processes contributing to more than 10% of the GWP-GHG results of module A1-A3 :

Process	Source type	Source	Reference year	Data category	Share of the GWP-GHG of A1-A3	Share of the primary data
Product raw materials	Collected data, database	EPD owner, Ecoinvent v3.9.1	2025	Secondary data	63%	0%
Natural Gas consumption	Collected data	EPD owner	2025	Primary data	20%	20%
Other processes	Database	EPD owner, Ecoinvent v.3.9.1	2025	Secondary data	17%	10%

The database used to model processes in modules A4-C that contributes more than 10% to the GWP-GHG over all included life-cycle stages is Ecoinvent version 3.11.

DATA QUALITY

Modules declared, geographical scope, share of specific data (in GWP-GHG results) and data variation (in GWP-GHG results):

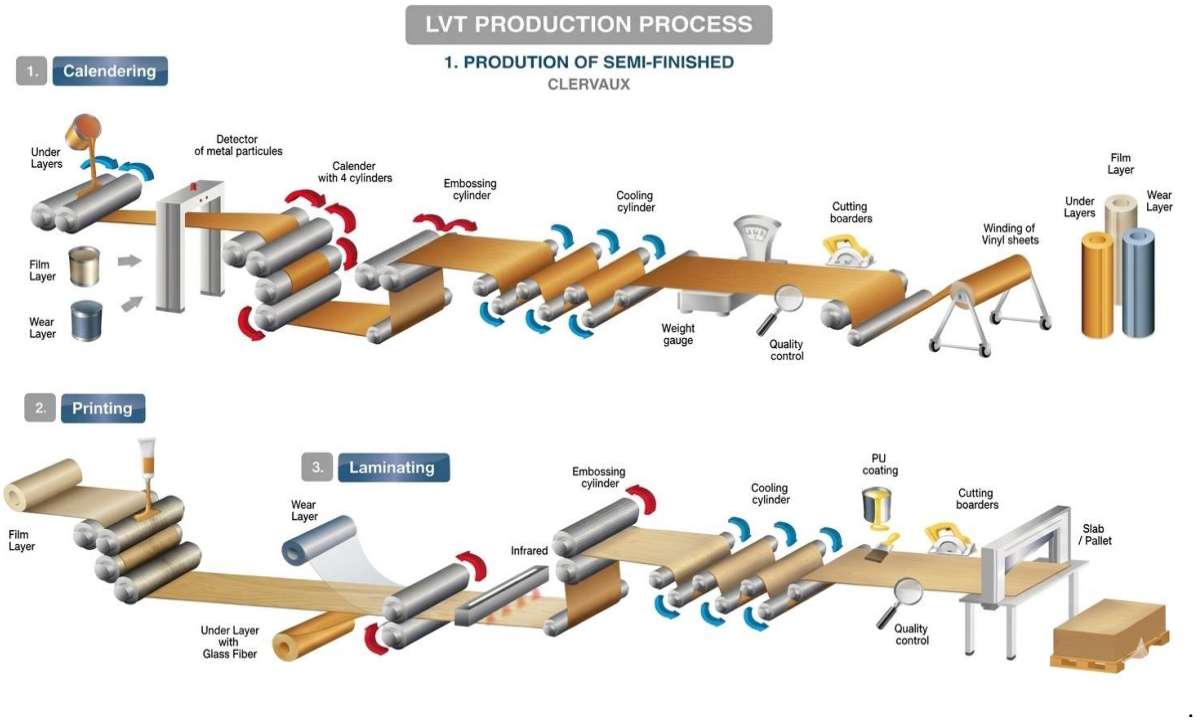
	Product stage			Construction process stage		Use stage							End of life stage				Resource recovery stage
	Raw material supply	Transport	Manufacturing	Transport	Construction installation	Use	Maintenance	Repair	Replacement	Refurbishment	Operational energy use	Operational water use	De-construction demolition	Transport	Waste processing	Disposal	Reuse-Recovery-Recycling-potential
Module	**A1**	**A2**	**A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
Modules declared	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X	X
Geography	EU	EU	LU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU	EU
Specific data used	17%					-	-	-	-	-	-	-	-	-	-	-	-
Variation – products	-17% to +3%					-	-	-	-	-	-	-	-	-	-	-	-
Variation – sites	0%					-	-	-	-	-	-	-	-	-	-	-	-

The share of primary data is calculated based on GWP-GHG results. It is a simplified indicator for data quality that supports the use of more primary data, to increase the representativeness of and comparability between EPDs. Note that the indicator does not capture all relevant aspects of data quality and is not comparable across product categories.

PRODUCT MANUFACTURING

Production process

The following figures show the production process of heterogeneous flooring :



Production waste

Waste type	Amount	Unit
Non hazardous waste to landfill	4.66E-04	kg/m²
Hazardous waste to incineration - energy recovery	1.23E-02	kg/m²
Non-hazardous waste to incineration - energy recovery	1.40E-03	kg/m²
Internal recycling	9.57E-01	kg/m²
Hazardous waste to recycling	2.99E-03	kg/m²
Non-hazardous waste to external recycling	2.06E-01	kg/m²
Hazardous waste-water to external treatment	1.13E-01	kg/m²

NB: Post manufacturing recycling concerns the recycling of the losses inside the production plant. Therefore, there is no end-of-life impact on losses (except the recycling preparation).

Electricity climate impact

Plant	Ecoinvent Module	kgCO^2eq/kWh
Clervaux, Luxembourg	Electricity, high voltage {LU}| electricity, high voltage, production mix | Cut-off, U - renewable	1.93E-02

Health, safety and environmental aspects during production

Safetred Average Compact production site complies with the ISO 14001 Environmental Management System and the ISO 9001 Quality Management System.

Delivery and installation

Delivery

The average distribution distance between the factory and the installation site is 776 km. It has been calculated considering the average distance between European countries where Tarkett is selling iD Glue Down Avrage and the factory plant in Clervaux (Luxembourg). The distribution is made by truck.

Scenario information	Unit
Fuel type	Diesel
Liters of fuel	33 l/100km
Vehicle type	16-32 metric ton EURO 4 – 20% 16-32 metric ton EURO 5 – 60% 16-32 metric ton EURO 6 – 20%
Distance	E+02 km
Capacity utilization (including empty runs, mass based gross density of products transported)	50%
Bulk density of transported products	1.38E+03 kg/m3
Volume capacity utilization factor (factor: =1 or <1 or >1 for compressed or nested packaged products)	1

Installation

The different parts of the flooring are cut to fit the surface to be covered, and they are arranged together so that they can fit perfectly between them on the floor. The consumables used are in the table below :

Description	Amount	Unit
Acrylic glue consumption	2.50E-01	kg/m²

Waste

During the installation approximately 10% of the flooring is lost as off-cuts. All flooring losses are sent to recycling. Thanks to the ReStart program. Tarkett offers to all its customer flooring installers a free take-back system for installation off-cuts including equipment, logistics and recycling. This analysis therefore considers a recycling scenario of the offcut.

Packaging

According to EU average treatment of waste rates reported by Eurostat (ENV_WASTR) in 2020, cardboard is sent at a 0.2% rate to landfill, 1.5% rate to incineration and 98.3% rate to recycling. Plastic is sent at rate of 5% to landfill, 23% to incineration with energy recovery and71% to recycling.

A distance of 130km to the incineration center and 80 km to the landfill and recycling center has been considered. The transport is made by truck. Trucks are 16-32 ton lorry (EURO 5).

Scenario information	Quantity	Treatment
Installation waste packaging cardboard	0.2%	Landfill
	1.5%	Incineration (energy recovery)
	98.3%	Recycling
Installation waste packaging plastic	5%	Landfill
	23%	Incineration (energy recovery)
	71%	Recycling
Transport to landfill & recycling	80 km	/
Transport to incineration	130 km	/

USE STAGE

Refence Service life (RSL)

For this product, the stated RSL is 1 year. It should be noted, however, that the service life of compact heterogeneous (poly)vinyl flooring may vary depending on the amount and nature of floor traffic and the type and frequency of maintenance. The manufacturer has provided this service life based on his experience of flooring manufacture and supply. This RSL is applicable if the product use complies with that defined by ISO 14041 and ISO10874 in accordance with the product's classification. **The service lifetime recommended by Tarkett is 25 years**.

Cleaning and maintenance

The maintenance step concerns the cleaning of the floor. Tarkett has provided the recommended maintenance routine for the product throughout the reference life. Water, detergent and electricity consumption of the cleaning machine are considered in the LCA study:

- Common maintenance (dry and damp cleaning) : 1 cleaning / week

Description	Ecoinvent module	Amount	Unit
Electricity consumption	Electricity, medium voltage {Europe without Switzerland} | market group for | Cut-off, U	2.16E-01	kWh/year/m2
Water consumption	-	7.80E-03	m3/year/m2
Detergent consumption	-	3.90E-03	L/year/m2

Prevention of structural damage

To avoid excessive wear, usage should be restricted to the stated areas of application as outlined by the norm ISO 10874.

END OF LIFE

3 distinct End-of-Life scenarios have been modeled iD Glue Down Average products. Tarkett recommend using the ReStart program at End-of-Use to recycle the product. However, to showcase the value of Tarkett's recycling activities, environmental impacts of two alternative scenarios have been calculated.

Recycling /R
100% of the iD Glue Down Average products can be recycled at the end of its use stage, thanks to the ReStart® program, enabling Tarkett to collect installation losses and post-use flooring from construction sites to recycle it and/or re-use it as high-quality raw material back in Tarkett plants. Tarkett has developed a new technology that cleans, shreds, and recycles previously unusable post-consumer vinyl. Thus, iD Glue Down Average are recycled back at the Clervaux plant in Luxembourg and the transport between construction site and recycling facility is 776 km by truck. Environmental impacts of recycling are presented in module **C/R**.

Incineration with energy recovery /I
Incineration with energy recovery is a rising waste management method in many of the countries in which iD Glue Down Average is sold. While Tarkett wishes to recycle 100% of the products sold, incineration with energy recovery is an alternative option if recycling is impossible. Environmental impacts of incineration with energy recovery are presented as additional information in module C/I. The transport between construction site and waste treatment facility is by truck, with an estimated distance of 130 km.

Landfilling /L
Landfilling waste is still a prominent waste management scenario. This option is however not recommended by Tarkett. Environmental impacts of landfilling are presented as additional information in module C/L. The transport between construction site and waste treatment facility is by truck, with an estimated distance of 80 km.

The transport mode for all end-of-life is described as follows :

Scenario information	Unit
Fuel type	Diesel
Liters of fuel	33 l/100km
Vehicle type	16-32 metric ton EURO 5
Capacity utilization (including empty runs, mass based gross density of products transported)	50%
Bulk density of transported products	1.38E+03 kg/m3
Volume capacity utilization factor (factor: =1 or <1 or >1 for compressed or nested packaged products)	1

BENEFITS AND LOADS BEYOND SYSTEM BOUNDARIES

Recycling /R
The benefit is due to the recycling post-use flooring that allows avoiding the emissions of virgin materials. iD Glue Down Average products can be 100% recycled at post-installation and post-consumer stage.

Post-consumer recycling process currently has an efficiency of 90%. Benefits from avoided raw material production and avoided transport are calculated in module **D/R**.

Landfilling /L
Benefits accounted in this scenario exclusively come from installation offcuts recycling and are presented as additional information in module D/L.

Incineration with energy recovery /I
Benefits from installation offcuts recycling and incineration energy recovery are calculated as additional information in module D/I.

LCA INTERPRETATION

The results represent the cradle-to-grave environmental performance of 1m2 of installed heterogenous glued-down safety polyvinyl flooring products for 1 year. The environmental impact of iD Glue Down Average should be considered over the whole life cycle and beyond, including module A-D. The main contributor to the GWP total is the production phase (A1-A3). The raw materials, especially PVC and plasticizers, as well as the natural gaz consumption are the most impactful processes. The impact of transport distance of raw material (A2) is moderate. To decrease the GWP total of iD Glue Down Average flooring, decision makers need to focus energy efficiency and renewable electricity during manufacturing as well as looking for lower impact raw materials. This could include using recycled materials or supplying raw materials nearer to the factory.

ENVIRONMENTAL PERFORMANCE

LCA results of the product(s) - main environmental performance result in case of landfilling

Mandatory impact category indicators according to EN 15804

Results per functional or declared unit of Recycling – iD Glue Down Average																
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
GWP-total	kg CO_2 eq.	3.69E+00	5.71E-01	1.02E+00	0.00E+00	7.66E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.12E-01	1.73E+00	0.00E+00	-4.38E+00
GWP-fossil	kg CO_2 eq.	3.78E+00	5.70E-01	9.37E-01	0.00E+00	7.58E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.12E-01	1.56E+00	0.00E+00	-4.12E+00
GWP-biogenic	kg CO_2 eq.	-1.20E-01	1.21E-04	8.01E-02	0.00E+00	3.78E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.15E-05	8.67E-02	0.00E+00	1.24E-01
GWP-luluc	kg CO_2 eq.	3.04E-02	1.90E-04	5.25E-03	0.00E+00	4.22E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.12E-04	8.22E-02	0.00E+00	-3.85E-01
ODP	kg CFC 11 eq.	1.46E-06	1.25E-08	1.60E-07	0.00E+00	1.50E-09	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	6.83E-09	6.08E-08	0.00E+00	-2.15E-06
AP	mol H^+ eq.	1.59E-02	1.81E-03	3.53E-03	0.00E+00	3.63E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.03E-03	4.25E-03	0.00E+00	-1.92E-02
EP-freshwater	kg P eq.	4.37E-04	4.20E-06	6.09E-05	0.00E+00	8.97E-06	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	2.37E-06	1.65E-04	0.00E+00	-8.32E-05
EP-marine	kg N eq.	1.34E-03	1.29E-05	1.87E-04	0.00E+00	2.76E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.26E-06	5.06E-04	0.00E+00	-2.55E-04
EP-terrestrial	mol N eq.	5.10E-03	5.98E-04	8.74E-04	0.00E+00	6.64E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.47E-04	1.27E-03	0.00E+00	-6.55E-03
POCP	kg NMVOC eq.	2.28E-02	6.58E-03	6.39E-03	0.00E+00	5.82E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.82E-03	1.22E-02	0.00E+00	-4.19E-02
ADP-minerals&metals*	kg Sb eq.	1.56E-02	2.75E-03	3.72E-03	0.00E+00	1.86E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.64E-03	2.98E-03	0.00E+00	-2.07E-02
ADP-fossil*	MJ	6.39E-05	1.98E-06	1.12E-05	0.00E+00	1.92E-07	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	9.00E-07	3.19E-06	0.00E+00	-9.77E-05
WDP*	m^3	8.53E+01	8.10E+00	1.93E+01	0.00E+00	1.75E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.56E+00	2.92E+01	0.00E+00	-9.04E+01
Acronyms	GWP-fossil = Global Warming Potential fossil fuels; GWP-biogenic = Global Warming Potential biogenic; GWP-luluc = Global Warming Potential land use and land use change; ODP = Depletion potential of the stratospheric ozone layer; AP = Acidification potential, Accumulated Exceedance; EP-freshwater = Eutrophication potential, fraction of nutrients reaching freshwater end compartment; EP-marine = Eutrophication potential, fraction of nutrients reaching marine end compartment; EP-terrestrial = Eutrophication potential, Accumulated Exceedance; POCP = Formation potential of tropospheric ozone; ADP-minerals&metals = Abiotic depletion potential for non-fossil resources; ADP-fossil = Abiotic depletion for fossil resources potential; WDP = Water (user) deprivation potential, deprivation-weighted water consumption															

** Disclaimer:*

The estimated impact results are only relative statements, which do not indicate the endpoints of the impact categories, exceeding threshold values, safety margins and/or risks.

If the EPD covers the end-of-life stage. The results of the end-of-life stage (modules C1-C4) should be considered when using the results of the product stage (modules A1-A3).

Additional mandatory and voluntary impact category indicators

Results per functional or declared unit of Recycling – iD Glue Down Average																
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
GWP-GHG[1]	kg CO_2 eq.	3.81E+00	5.71E-01	9.42E-01	0.00E+00	7.62E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.12E-01	1.64E+00	0.00E+00	-4.50E+00

Resource use indicators

Results per functional or declared unit of Recycling – iD Glue Down Average																
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
PERE	MJ	2.12E+01	1.32E-01	2.53E+00	0.00E+00	3.81E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.04E-02	1.14E+01	0.00E+00	-1.06E+01
PERM	MJ	1.17E+00	0.00E+00	1.17E-01	0.00E+00	2.11E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-2.03E-01	0.00E+00	0.00E+00
PERT	MJ	2.24E+01	1.32E-01	2.64E+00	0.00E+00	3.83E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	7.04E-02	1.12E+01	0.00E+00	-1.06E+01
PENRE	MJ	8.54E+01	8.10E+00	1.93E+01	0.00E+00	1.73E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.56E+00	2.89E+01	0.00E+00	-9.13E+01
PENRM	MJ	1.83E+01	0.00E+00	1.83E+00	0.00E+00	1.81E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	-1.81E+01	0.00E+00	-2.83E+01
PENRT	MJ	1.04E+02	8.10E+00	2.11E+01	0.00E+00	1.75E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.56E+00	1.08E+01	0.00E+00	-1.20E+02
SM	kg	1.40E+00	0.00E+00	1.40E-01	0.00E+00	1.76E-04	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.77E+00
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m^3	9.23E-02	1.01E-03	1.45E-02	0.00E+00	2.88E-03	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	6.36E-04	1.46E-02	0.00E+00	-1.23E-01
Acronyms	PERE = Use of renewable primary energy excluding renewable primary energy resources used as raw materials; PERM = Use of renewable primary energy resources used as raw materials; PERT = Total use of renewable primary energy resources; PENRE = Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials; PENRM = Use of non-renewable primary energy resources used as raw materials; PENRT = Total use of non-renewable primary energy re-sources; SM = Use of secondary material; RSF = Use of renewable secondary fuels; NRSF = Use of non-renewable secondary fuels; FW = Use of net fresh water															

[1] This indicator accounts for all greenhouse gases except biogenic carbon dioxide uptake and emissions and biogenic carbon stored in the product. As such, the indicator is identical to GWP-total except that the CF for biogenic CO_2 is set to zero.

Waste indicators

Results per functional or declared unit of Recycling – iD Glue Down Average															
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
Hazardous waste disposed	kg	8.02E-02	2.50E-04	8.21E-03	0.00E+00	6.35E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.55E-04	2.51E-03	0.00E+00	-2.52E-02
Non-hazardous waste disposed	kg	2.09E+00	4.78E-01	5.03E-01	0.00E+00	2.37E-02	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.42E-01	4.23E-01	0.00E+00	-2.72E+00
Radioactive waste disposed	kg	1.07E-04	2.39E-06	2.49E-05	0.00E+00	1.22E-05	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	1.26E-06	1.56E-04	0.00E+00	2.57E-06

Output flow indicators

Results per functional or declared unit of Recycling – iD Glue Down Average																
Indicator	**Unit**	**A1-A3**	**A4**	**A5**	**B1**	**B2**	**B3**	**B4**	**B5**	**B6**	**B7**	**C1**	**C2**	**C3**	**C4**	**D**
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	1.07E-01	0.00E+00	4.54E-01	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	3.81E+00	0.00E+00	0.00E+00
Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy, electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy, thermal	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

Additional LCA results (other environmental performance results) of the product- Potential impacts and flows of incineration

Results per functional or declared unit in case of incineration – iD Glue Down Average						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
GWP-total	kg CO_2 eq.	0.00E+00	5.57E-02	0.00E+00	6.77E+00	-3.11E+00
GWP-Fossil	kg CO_2 eq.	0.00E+00	5.57E-02	0.00E+00	6.59E+00	-3.10E+00
GWP- biogenic	kg CO_2 eq.	0.00E+00	1.28E-05	0.00E+00	1.86E-01	-1.13E-02
GWP- Luluc	kg CO_2 eq.	0.00E+00	2.00E-05	0.00E+00	7.38E-04	1.87E-04
ODP	kg CFC 11 eq.	0.00E+00	1.22E-09	0.00E+00	1.01E-07	-1.81E-08
AP	mol H^+ eq.	0.00E+00	1.84E-04	0.00E+00	6.28E-03	-1.07E-02
EP-freshwater	kg P eq	0.00E+00	3.93E-06	0.00E+00	3.81E-04	-1.03E-03
EP-freshwater	kg PO_4^{3-} eq	0.00E+00	1.21E-05	0.00E+00	1.17E-03	-3.17E-03
EP-marine	kg N eq.	0.00E+00	6.26E-05	0.00E+00	1.86E-03	-1.59E-03
EP-terrestrial	mol N eq.	0.00E+00	6.81E-04	0.00E+00	1.71E-02	-1.86E-02
POCP	kg NMVOC eq.	0.00E+00	2.92E-04	0.00E+00	5.29E-03	-6.51E-03
ADP-minerals&metals*	kg Sb eq.	0.00E+00	1.61E-07	0.00E+00	1.90E-05	2.05E-06
ADP-Fossil*	MJ	0.00E+00	8.14E-01	0.00E+00	1.34E+01	-4.81E+01
WDP	m^3	0.00E+00	3.76E-03	0.00E+00	7.93E+00	1.49E-03

Results per functional or declared unit in case of incineration – iD Glue Down Average						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
PERE	MJ	0.00E+00	1.26E-02	0.00E+00	1.18E+00	-2.14E+00
PERM	MJ	0.00E+00	0.00E+00	0.00E+00	-2.03E-01	1.83E-02
PERT	MJ	0.00E+00	1.26E-02	0.00E+00	9.75E-01	-2.12E+00
PENRE	MJ	0.00E+00	8.14E-01	0.00E+00	1.34E+01	-4.79E+01
PENRM	MJ.	0.00E+00	0.00E+00	0.00E+00	-1.81E+01	1.63E+00
PENRT	MJ	0.00E+00	8.14E-01	0.00E+00	-4.68E+00	-4.63E+01
SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.69E-01
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m^3	0.00E+00	1.13E-04	0.00E+00	2.67E-01	-9.45E-03

Results per functional or declared unit in case of incineration – iD Glue Down Average						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
Hazardous waste disposed	kg	0.00E+00	2.76E-05	0.00E+00	1.30E+00	-1.16E-02
Non-hazardous waste disposed	kg	0.00E+00	7.89E-02	0.00E+00	2.27E+00	-3.80E-01
Radioactive waste disposed	kg	0.00E+00	2.24E-07	0.00E+00	2.62E-05	-1.38E-04

Results per functional or declared unit in case of incineration – iD Glue Down Average						
Indicator	**Unit**	**C1/I**	**C2/I**	**C3/I**	**C4/I**	**D/I**
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	2.50E-01	0.00E+00
Exported energy, electricity	MJ	0.00E+00	0.00E+00	0.00E+00	3.45E+00	0.00E+00
Exported energy, thermal	MJ	0.00E+00	0.00E+00	0.00E+00	1.02E+01	0.00E+00

Additional information – Potential impacts and flows in case of landfilling.

Results per functional or declared unit in case of landfilling – iD Glue-Down Average						
Indicator	**Unit**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
GWP-total	kg CO_2 eq.	0.00E+00	3.43E-02	0.00E+00	4.55E-01	3.14E-01
GWP-Fossil	kg CO_2 eq.	0.00E+00	3.43E-02	0.00E+00	2.78E-01	3.17E-01
GWP- biogenic	kg CO_2 eq.	0.00E+00	7.85E-06	0.00E+00	1.76E-01	-6.19E-03
GWP- Luluc	kg CO_2 eq.	0.00E+00	1.23E-05	0.00E+00	9.58E-06	2.68E-03
AP	mol H^+ eq.	0.00E+00	7.49E-10	0.00E+00	1.25E-09	1.30E-07
ODP	kgCFC11 eq	0.00E+00	1.13E-04	0.00E+00	2.78E-04	1.39E-03
EP-freshwater	kg P eq	0.00E+00	2.42E-06	0.00E+00	3.29E-06	1.06E-04
EP-freshwater	kg PO4 eq	0.00E+00	3.85E-05	0.00E+00	1.99E-03	4.50E-04
EP-marine	kg N eq.	0.00E+00	3.85E-05	0.00E+00	1.99E-03	4.50E-04
EP-terrestrial	mol N eq.	0.00E+00	4.19E-04	0.00E+00	1.24E-03	1.89E-03
POCP	kg NMVOC eq.	0.00E+00	1.80E-04	0.00E+00	5.07E-04	1.34E-03
ADP-minerals&metals*	kg Sb eq.	0.00E+00	9.88E-08	0.00E+00	8.95E-08	5.73E-06
ADP-Fossil*	MJ	0.00E+00	5.01E-01	0.00E+00	9.60E-01	7.35E+00
WDP	m^3	0.00E+00	2.31E-03	0.00E+00	-2.09E-02	2.59E-01

Results per functional or declared unit in case of landfilling – iD Glue-Down Average						
Indicator	**Unit**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
PERE	MJ	0.00E+00	7.73E-03	0.00E+00	2.50E-02	2.11E+00
PERM	MJ	0.00E+00	0.00E+00	0.00E+00	-2.03E-01	1.83E-02
PERT	MJ	0.00E+00	7.73E-03	0.00E+00	-1.78E-01	2.13E+00
PENRE	MJ	0.00E+00	5.01E-01	0.00E+00	9.59E-01	7.37E+00
PENRM	MJ.	0.00E+00	0.00E+00	0.00E+00	-1.81E+01	1.63E+00
PENRT	MJ	0.00E+00	5.01E-01	0.00E+00	-1.71E+01	9.00E+00
SM	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	4.69E-01
RSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
NRSF	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
FW	m^3	0.00E+00	6.98E-05	0.00E+00	-1.83E-02	8.01E-03

Results per functional or declared unit in case of landfilling – iD Glue-Down Average						
Indicator	**Unit**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
Hazardous waste disposed	kg	0.00E+00	1.70E-05	0.00E+00	9.53E-05	5.41E-03
Non-hazardous waste disposed	kg	0.00E+00	4.85E-02	0.00E+00	4.07E+00	1.77E-01
Radioactive waste disposed	kg	0.00E+00	1.38E-07	0.00E+00	3.52E-07	9.36E-06

Results per functional or declared unit in case of landfilling – iD Glue-Down Average						
Indicator	**Unit**	**C1/L**	**C2/L**	**C3/L**	**C4/L**	**D/L**
Components for re-use	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Material for recycling	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Materials for energy recovery	kg	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy, electricity	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00
Exported energy, thermal	MJ	0.00E+00	0.00E+00	0.00E+00	0.00E+00	0.00E+00

Additional LCA results (other environmental performance results) of the product(s)

For EPD of multiple products, if the EPD does not claim compliance with ISO 21930, variations above 10% are allowed. The below table shows the variation of each impact indicator results for which the variation is above 10%. These variations are due to the difference in thickness and in weight between the products included.

LCA result of one declared unit product (A-C)	Unit	Max	iD Glue Down Average	Min
Climate change -total	kg CO2 eq	8.03E+00	7.40E+00	6.36E+00
Climate change -fossil	kg CO2 eq	7.85E+00	7.24E+00	6.22E+00
Climate change -biogenic	kg CO2 eq	0.050449	0.047216	0.039961
Climate change -land use and LU change	kg CO2 eq	0.129055	0.118592	0.094528
GWP-GHG	kg CO2 eq	7.975832	7.355131	6.316009
Ozone depletion	kg CFC11 eq	1.83E-06	1.7E-06	1.29E-06
Acidification	mol H+ eq	0.030091	0.026935	0.022683
Eutrophication, freshwater	kg P eq	0.0034	0.003161	0.002704
Eutrophication, marine	kg N eq	0.010164	0.008921	0.0076
Eutrophication, terrestrial	mol N eq	0.056542	0.052367	0.045305
Photochemical ozone formation	kg NMVOC eq	0.029887	0.026868	0.0227
Resource use, minerals and metals	kg Sb eq	9.25E-05	8.14E-05	5.83E-05
Resource use, fossils	MJ	161.7233	148.2303	125.6106
Water use	m3 depriv.	4.335517	3.862971	3.145418
Renewable primary energy excl. RM	MJ, net CV	38.65238	35.70584	31.85976
Total renewable primary energy	MJ, net CV	39.74725	36.79625	32.93998
Non renewable primary energy excl. RM	MJ, net CV	161.5542	148.0007	125.3833
Non renewable primary energy used as RM	MJ, net CV	2.227231	2.096218	1.632842
Total non renewable primary energy	MJ, net CV	163.7816	150.0971	127.0163
Net use of fresh water	m3	0.142938	0.125927	0.103594
Hazardous waste disposed	kg	0.107126	0.091424	0.076371
Non hazardous waste disposed	kg	4.394706	3.957124	3.302013
Radioactive waste disposed	kg	0.000324	0.000304	0.00026

ABBREVIATIONS

Abbreviation	Definition
General Abbreviations	
EN	European Norm (Standard)
EPD	Environmental Product Declaration
EF	Environmental Footprint
GPI	General Programme Instructions
ISO	International Organization for Standardization

LCA	Life Cycle Assessment
PCR	Product Category Rules
c-PCR	Complementary Product Category Rules
CEN	European Committee for Standardization
CLC	Co-location centre
CPC	Central product classification
GHS	Globally harmonized system of classification and labelling of chemicals
GRI	Global Reporting Initiative
Environmental Impact Indicators (EN 15804)	
GHG	Greenhouse gas
GWP	Global Warming Potential (kg CO_2 eq.)
GWP-fossil	Global Warming Potential from fossil sources (kg CO_2 eq.)
GWP-biogenic	Global Warming Potential from biogenic sources (kg CO_2 eq.)
GWP-luluc	Global Warming Potential from land use and land use change (kg CO_2 eq.)
GWP-total	Total Global Warming Potential (kg CO_2 eq.)
GWP-GHG	Global Warming Potential for greenhouse gases (kg CO_2 eq.)
ODP	Ozone Depletion Potential (kg CFC-11 eq.)
AP	Acidification Potential (mol H^+ eq.)
EP	Eutrophication Potential
EP-freshwater	Freshwater eutrophication potential (kg P eq.)
EP-marine	Marine eutrophication potential (kg N eq.)
EP-terrestrial	Terrestrial eutrophication potential (mol N eq.)
POCP	Photochemical Ozone Creation Potential (kg NMVOC eq.)
ADP	Abiotic Depletion Potential
ADP-minerals&metals	Abiotic depletion potential for non-fossil resources (kg Sb eq.)
ADP-fossil	Abiotic depletion potential for fossil resources (MJ)
WDP	Water Deprivation Potential (m^3)
Resource Use Indicators	
PERE	Use of renewable primary energy excluding renewable primary energy resources used as raw materials (MJ)
PERM	Use of renewable primary energy resources used as raw materials (MJ)
PERT	Total use of renewable primary energy resources (MJ)
PENRE	Use of non-renewable primary energy excluding non-renewable primary energy resources used as raw materials (MJ)
PENRM	Use of non-renewable primary energy resources used as raw materials (MJ)
PENRT	Total use of non-renewable primary energy resources (MJ)
SM	Use of secondary material (kg)
RSF	Use of renewable secondary fuels (MJ)
NRSF	Use of non-renewable secondary fuels (MJ)
FW	Use of net fresh water (m^3)
Waste Indicators	
HW	Hazardous Waste (disposed) (kg)
NHW	Non-Hazardous Waste (disposed) (kg)
RW	Radioactive Waste (disposed) (kg)
Output Flow Indicators	
CFR	Components for Reuse (kg)
MR	Material for Recycling (kg)
MER	Materials for Energy Recovery (kg)
EEE	Exported Energy, Electricity (MJ)
EET	Exported Energy, Thermal (MJ)
Lifecycle Stages / Modules	
A1	Raw material supply
A2	Transport
A3	Manufacturing
A4	Transport to site
A5	Construction/Installation
B1	Use

B2	Maintenance
B3	Repair
B4	Replacement
B5	Refurbishment
B6	Operational energy use
B7	Operational water use
C1	Deconstruction/Demolition
C2	Transport to waste processing
C3	Waste processing
C4	Disposal
D	Reuse-Recovery-Recycling potential
Other Relevant Terms	
SVHC	Substances of Very High Concern
EC No.	European Community Number
CAS No.	Chemical Abstracts Service Number
MJ	Megajoule
kg	Kilogram
m^3	Cubic Meter
NMVOC	Non-Methane Volatile Organic Compounds
Sb eq.	Antimony Equivalents
P eq.	Phosphorus Equivalents
N eq.	Nitrogen Equivalents
CFC-11 eq.	Chlorofluorocarbon-11 Equivalents
CO_2 eq.	Carbon Dioxide Equivalents
kg C	Kilograms of Carbon
kg CO_2 eq.	Kilograms of Carbon Dioxide Equivalent
ND	Not Declared
Country abbreviation (ISO 3166 code)	
LU	Luxembourg

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d) PCR 2019:14. Construction products. Version 2.0.1
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f) ISO 10582:2017 – *Resilient floor coverings – Heterogeneous poly(vinyl chloride) floor coverings – Specifications.* International Organization for Standardization (ISO), Geneva
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h) FCCS (Floor Covering Classification System) – *Taxonomy of commercial flooring performance and classifications.* RFCI – Resilient Floor Covering Institute, LaGrange, Georgia.
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j) ISO 14044:2006 – *Environmental management – Life cycle assessment – Requirements and guidelines.* International Organization for Standardization (ISO), Geneva.

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o) *Treatment of waste by waste category, hazardousness and waste management operations (ENV_WASTRT)* - Eurostat (European Comission). Available at https://ec.europa.eu/eurostat/databrowser/product/page/env_wastrt__custom_20167580

VERSION HISTORY

Original Version of the EPD, 2026-xx-xx

EPD
INTERNATIONAL EPD SYSTEM
www.environdec.com

Tarkett

Communication to customers in accordance with Article 33 of REACH Regulations

European Union Regulation EC1907/2006 concerning the Registration, Evaluation, Authorization and restriction of Chemicals

Dear customer,

Tarkett manufactures "articles" as defined by REACH, i.e. floor and wall coverings. Articles are not "substances" or "preparations" and accordingly, articles are not subject to registration or authorization requirements under REACH.

According to article 33 of REACH, Tarkett has obligations under REACH to inform downstream users of our products, if the content of certain substances listed in the Candidate list of Substances of Very High Concern (SVHC) for authorization exceeds a concentration of 0.1 % mass weight in the provided articles.

Reach regulation is updated on a regular basis and Tarkett raw materials portfolio is reviewed accordingly.

As of July 1st 2024, Tarkett can confirm that none of its resilient, textile, laminate, wooden floor coverings as well as wall coverings manufactured in its European Union plants contains any of the SVHC listed substances above 0,1% of product weight.

When reviewing compliance to article 33, Tarkett takes into consideration the inclusion of SVHC into the Annex XIV – Authorization list, and the conditions or restriction specified by the Annex XVII, according to the requirements of article 67.

Latest update of the candidate List (**27/06/2024**), authorization list and list of restrictions, can be consulted on the ECHA websites:

- https://echa.europa.eu/candidate-list-table
- https://echa.europa.eu/authorisation-list
- https://echa.europa.eu/recommendation-for-inclusion-in-the-authorisation-list
- https://echa.europa.eu/substances-restricted-under-reach

Recycling

As far as recycling of floorings is concerned, Tarkett has always been a major player in this field and has been striving to minimize the depletion of natural resources. In accordance with the European Parliament's Directive 2006/12/EC encouraging the reuse of materials, Tarkett intends to actively continue this policy, in respect of REACH regulation, when considering the procurement of recycled raw material. External sources of PVC recyclates are analyzed to eliminate the risk of introducing SVHC classified plasticizers in our formulations.

Specific product related information is provided in Declaration of performances (DOP) according to CE Marking EU regulation n°305/2011.

We believe that this clarifies Tarkett's position and we hope to have answered your questions.

Demosthene Sakkas
Tarkett EMEA Quality Director

Slavoljub Martinovic
Tarkett EMEA & LATAM Division President

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